

Chained Multi-Single Station MWD Calculation

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Accelerometer:
$$A_x = g_x = g \cos(HTF)\sin(I)$$

 $A_y = g_y = -g \sin(HTF)\sin(I)$
 $A_z = g_z = -g \cos(I)$

Magnetometer:
$$H_x = B_x = (B_h \cos(Az)\cos(I) - B_d \sin(I)) - B_h \sin(Az)\sin(HTF)$$

 $H_y = B_y = -B_h \sin(Az)\cos(HTF) - (B_h \cos(Az)\cos(I) - B_d \sin(I))\sin(HTF)$
 $H_z = B_z = B_h \cos(Az)\sin(I) + \cos(I)$

Linear solution for B_d , $B_h cos(Az)$ and $B_h sin(Az)$ g measured at surface, global model, local model, compare with solution B_h , B_d (equivalent to B_{total} , dip) monitored, local and global models, QC



The Industry Steering Committee on Wellbore Survey Accuracy (ISCWSA)

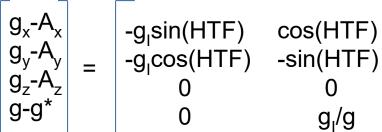
$$H_x + B_d sin(I) cos(HTF)$$

 $H_y - B_d sin(I) sin(HTF)$

 M_7 =0 only at high inclination E/W, but no algorithm



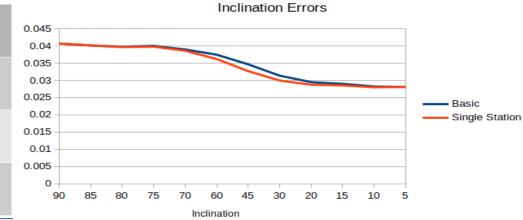
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 g_z/g

dHTF dg_{l} dg_z

Errors	Regular	Optimizing
Inclination	0.035°	0.035°
Highside	0.115°	0.115°
Gtotal	0.62mg	0.07mg



Wellbore Survey Accuracy (ISCWSA)

$$B_x-H_x$$

$$B_y-H_y$$

$$B_z-H_z$$

$$B_h-B_h^*$$

$$B_d-B_d^*$$

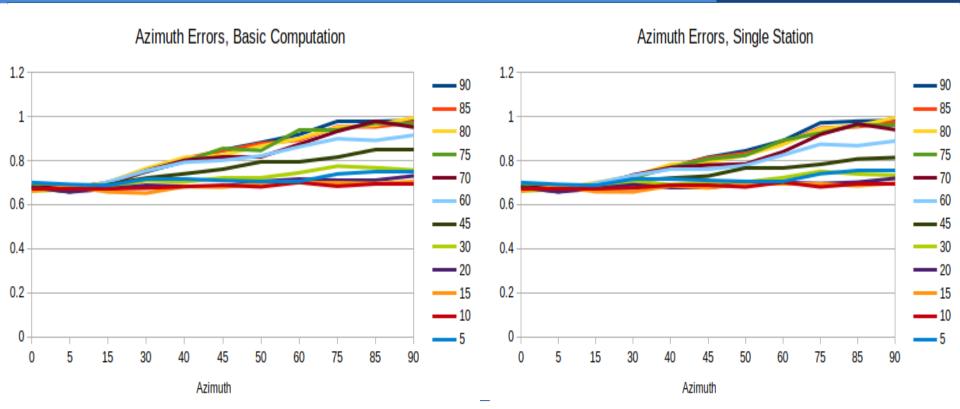
$$\begin{array}{cccc} \cos(I)\cos(\mathsf{HTF}) & -\sin(\mathsf{HTF}) & -\sin(I)\cos(\mathsf{HTF}) \\ -\cos(I)\sin(\mathsf{HTF}) & -\cos(\mathsf{HTF}) & \sin(I)\sin(\mathsf{HTF}) \\ & \sin(I) & 0 & \cos(I) \\ & \cos(\mathsf{Az}) & \sin(\mathsf{Az}) & 0 \\ & 0 & 0 & 1 \end{array}$$

$$dB_h cos(Az)$$

 $dB_h sin(Az)$
 dB_d

Avg "worse" **Azimuth** $=0.82^{\circ}$

Errors	Regular	Optimizing
Azimuth	0.82°	0.80°
B _h	198nT	25.6nT
B_d	207nT	23.6nT





Btotal=50,000nT; Dip = 75° ; 18 stations

Expected Offset ("XO") Instance = Random Value plus random walk effect (approx)

Gravity:

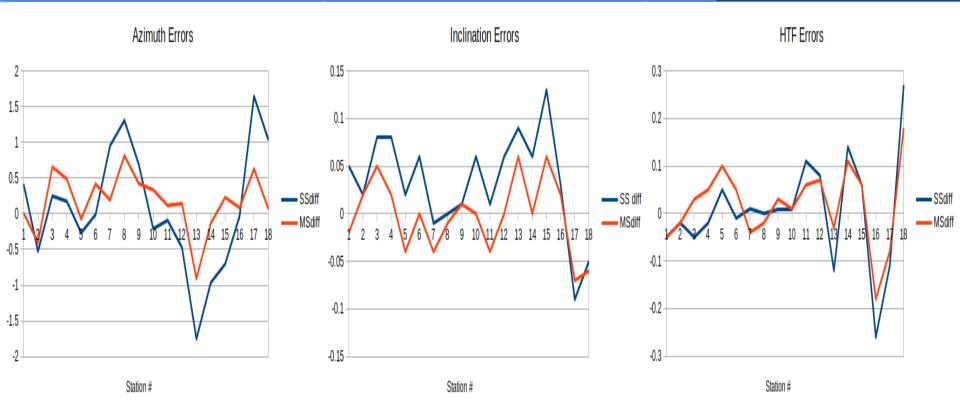
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s_{xh}=0.3mg; DBias<sub>xh</sub>=0.2mg; XO<sub>xh</sub>=0.6mg; s_{dh}=0.3mg; DBias<sub>dh</sub>=0.2; XO<sub>dh</sub>=0.6mg s_{qtot}=0.1mg; DBias<sub>qtot</sub>=0.02mg; XO<sub>qtot</sub>=0.11mg
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Magnetics:

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s_{xh}=80nT; DBias<sub>xh</sub>=50nT; XO<sub>xh</sub>=150nT; s_{dh}=80nT; DBias<sub>dh</sub>=80nT; XO<sub>dh</sub>=220nT XO<sub>xh</sub>(ms)=90nT XO<sub>dh</sub>(ms)=130nT s_{Bref}=80nT; DBias<sub>Bref</sub>=20nT; XO<sub>Bref</sub>=95nT; XO<sub>BrefH</sub>(ms)=82nT; XO<sub>BrefV</sub>(ms)=87nT;
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Wellbore Positioning Technical Section		Wellbore Survey Accuracy (ISCWSA)		
RMS Error	Single Station	Multistation	Well Pro	ofile
Azimuth	0.80	0.43	40 35	
Inclination	0.051	0.037	30	
HTF	0.107	0.079	25	Azim
gravity	0.06mg	0.09mg	15	
Bhoriz	53nT	54nT	5 - 0	
Bdown	52.8nT	49.7nT	1 2 3 4 5 6 7 8 9 10 11 Station#	12 13 14 15 16 17 18

Wellbore Survey Accuracy (ISCWSA)



Station #



Wellbore Survey Accuracy (ISCWSA)

Accelerometer Biases and Estimates Magnetometer Biases 300 1.5 200 100 - AbiasX MbiasX offsetX offsetX 0.5 - Abias Y — MbiasY ---- offsetY offsetY ---- AbiasZ MbiasZ -200 offsetX offsetZ -300 -1.5 -400 -500

Station #

RMS Error 2000 Runs	Base	Single Station	Multi- Station
Azimuth	1.15	1.12	0.66
Inclination	0.051	0.051	0.035
HTF	0.13	0.13	0.12
g	0.89mg	0.86mg	0.84mg
Bhoriz	268nT	82nT	82nT
Bdown	309nT	83nT	87nT

Worse Azim = 274 (out of 2000) Avg worse Azim = 0.88
Worse Incl = 365
(out of 2000) Avg worse Incl = 0.050
Worse HTF = 285 (out of 2000) Avg worse Incl = 0.047
Unstarts: Mag=14, Acc=5



Future work:

- 1. Solve "unstart" issue with Simplex sub-search
- 2. Enable outlier determination
- 3.Add external interference model