Looking Forward While Looking Back

10 years of Automated Clearance Scans Ahead-of the Bit while Drilling

Carol Mann – Dynamic Graphics, Inc.

Gary Skinner – Baker Hughes



Looking Forward While Looking Back





A quick look back on 2011

- Fukishima (9.1), Christchurch (6.3), and eastern Turkey (7.1) suffer severe earthquakes
- Wikileaks occurs
- World population reaches 7 billion
- iPhone 4s and Siri debuts

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- ISCWSA 33 Copenhagen
- ISCWSA 34 Denver
- Education Subcommittee Formed: Plans Hits and Misses ATW
- ISCWSA MWD model rev. 3.
- Human Factors highlighted in official reports following 3 oil-field incidents in 8 months (2009-2010)

Human Factors in while-drilling clearances

The ISCWSA, "Current Common Practice in Collision Avoidance Calculations" document states:

"[An MASD] rule, no matter how conservative, does not ensure acceptably low probability of collision. Many other factors contribute, including the level of compliance by office and rig personnel with collision avoidance procedures..."

https://www.iscwsa.net/articles/collision-avoidance-calculations-current-common-practice/

• "Spot focus on offshore safety: the human factor", Offshore Technology. Elisabeth Fischer, 25 Mar 2012:

"The recognition of human factors in the oil and gas industry is not widespread.... Studies have shown that up to 90% of accidents are attributable to some degree to human failures. ... The prevention of major accidents depends to a large degree upon human reliability at all sites, no matter how automated. ... The topics range from broad, high-level issues such as staff competence, to those covering specific subjects like fatigue risks and alarm handling."

Pathway to Automated Clearance Calculations

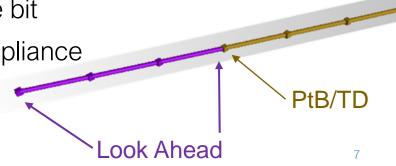
- Digitisation of Directional Surveying and Collision Avoidance started over 40 years ago
- Improvements made to calculation methods, models and management practices
- While-drilling collision avoidance calculations typically remained mirrors of planning process
- Difficult to validate adherence to procedures without reams of paperwork



Design philosophy for auto-clearances

Goal: To aid the DD while drilling

- Be invisible until necessary
- Alert with time to react
- Ensure (and encourage) policy AND procedures are followed
- Assures scans are done at and ahead of the bit
- Eliminate busywork through automated compliance
- Clear, concise, unambiguous results



Business Evolution

- Feedback and lessons learned implemented in software and procedures
- While-Drilling Collision Management
 - Procedures and training re-written
 - Greater focus on DDs compliance
- Well Planning
 - Make the plan drillable with additional planning functions and rules to cater for off-plan situations
 - Distance from plan / risk assessment rule
- Remote Operations Ready

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Software Evolution

Distance from plan warning – pre 2011

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Software Evolution

- Distance from plan warning pre 2011
- Auto-clearances ahead of the bit
 - Primary and Secondary ACR rules
 - Actuals only
 - "Look Ahead" options: Ptb-method or trend

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Software Evolution

- o Distance from plan warning pre 2011
- Actuals only / 2 rules / Ptb-method or trend
- ➤ More flexibility for defining look ahead path
- ➤ Accommodate incoming WITSML surveys
- Copy results
- Plans optionally included

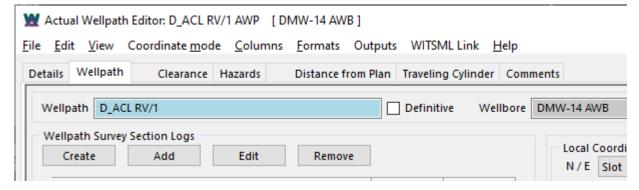
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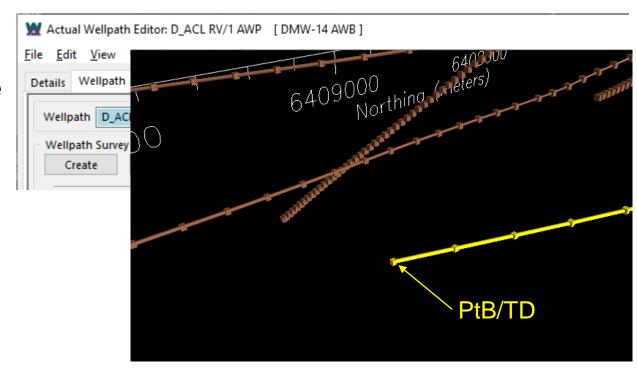
- o Distance from plan warning pre 2011
- Actuals only / 2 rules / Ptb-method or trend
- ➤ More flexibility for defining look ahead path
- ➤ Accommodate incoming WITSML surveys
- Copy results
- ✓ Plans optionally included by default
- ✓ Automated logging & Reporting
- ✓ Warning limits added
- ✓ Simultaneous drilling
- ✓ Ability to silence alert
- ✓ Look Ahead "distance from plan" & 3D collision shapes

- Invisible, silent partner
- Alert with sufficient time
- Silent until necessary



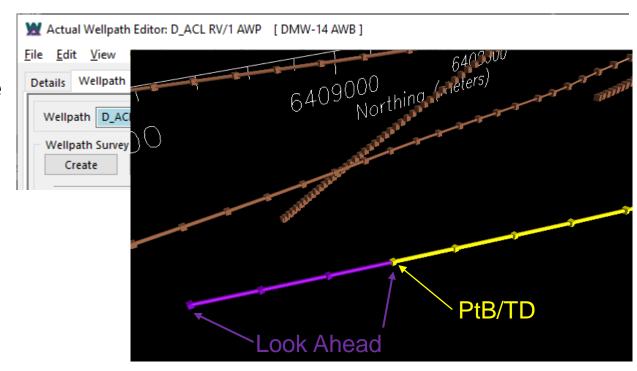


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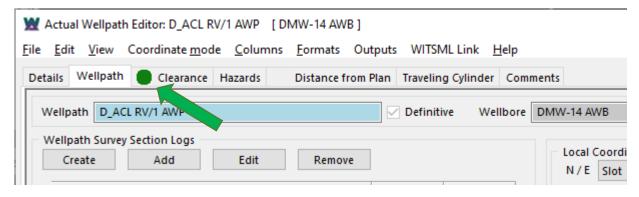




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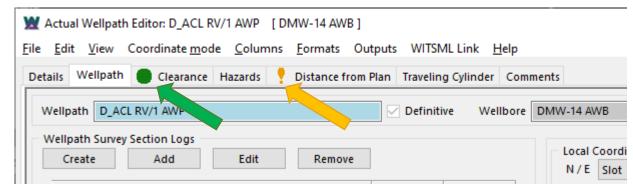


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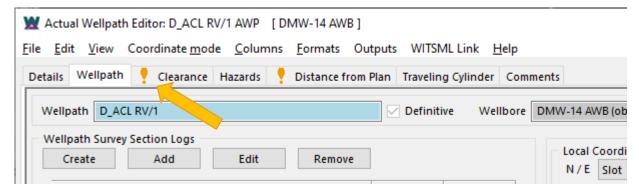
Survey 1 added

- Invisible, silent partner
- Alert with sufficient time
- Silent until necessary



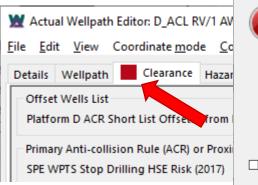
- Survey 1 added
- Survey 20 added

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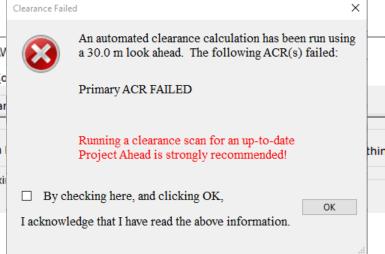
- Survey 1 added
- Survey 20 added
- Survey 25 added ACR warning limit

- Invisible, silent partner
- Alert with sufficient time
- Silent until necessary





- Survey 20 added
- Survey 25 added ACR warning limit
- Survey 27 added ACR failure limit





-	Paths to List in Table Failing paths All paths Include warnings	Notes and Warnings ACR needs casing but erro Fewer than 1 interval giv All used offset paths passe	/en			ers for refer	ence path:						
				Last Surv	Projection	on to Bit		Look Ahea	d 100.0 m fr	om 2498.0 t	to 2598.0 m		
				at MD 2	490.0 m	at MD 2	498.0 m		ACR			Alt ACR	
	Offset Wellp	ath Name		ACR	Alt ACR	ACR	Alt ACR	Min S	ep Ratio: 1.	0 (1.1)	Min Se	p Ratio: 1.0) (N/A)
	as "Wellpath [(Left click name to hi	Wellbore]"	Status	Available Space	Available Space	Available Space	Available Space	Ref MD	Available Space	Sep Ratio	Ref MD	Available Space	Sep Ratio



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			Last Surv	ey Point	Projectio	on to Bit		Look Ahea	d 100.0 m fr	om 2498.0 t	to 2598.0 m	
Officet Walle	ath Name		at MD 2	490.0 m	at MD 2	498.0 m Alt ACR	Min S	ACR ep Ratio: 1.	0 (1.1)	Min Se	Alt ACR p Ratio: 1.0	(N/A)
Offset Wellpath Name as "Wellpath [Wellbore]" (Left click name to highlight in viewer)			ACR Available Space			Available Space	Ref MD	Available Space	Sep Ratio	Ref MD	Available Space	Sep Ratio



Paths to List in Table Failing paths All paths Include warnings	Notes and Warnings ACR needs casing but erro Fewer than 1 interval giv		th anti-collis	sion diamet	ers for refer	ence path:						
			Last Surv	ey Point	Projectio	on to Bit		Look Ahea	d 100.0 m fr	om 2498.0 t	to 2598.0 m	
			at MD 2	490.0 m	at MD 2	498.0 m		ACR			Alt ACR	
Offset Wellp	ath Name		ACR	Alt ACR	ACR	Alt ACR	Min S	ep Ratio: 1.	0 (1.1)	Min Se	p Ratio: 1.0	(N/A)
as "Wellpath [Wellbore]"	- · ·	Available		Available	Available		Available			Available		
(Left click name to hi	ghlight in viewer)	Status	Space	Space	Space	Space	Ref MD	Space	Sep Ratio	Ref MD	Space	Sep Ratio
130/60A-D04Z [130/60A-D04Z]	0A-D04Z [130/60A-D04Z]			15.82	19.40	10.17	2584.25	-14.71	0.78	2584.30	-28.66	0.65



Paths to List in Table Failing paths All paths Include warnings	Notes and Warnings ACR needs casing but erro Fewer than 1 interval gi		th anti-collis	sion diamete	rs for refer	ence path:						
				vey Point 490.0 m	Projection			ACR			to 2598.0 m Alt ACR	
	Offset Wellpath Name as "Wellpath [Wellbore]"		ACR Available	Alt ACR Available	ACR Available	Alt ACR Available	Min S	ep Ratio: 1.0 Available	0 (1.1)	Min Se	p Ratio: 1.0 Available	(N/A)
	(Left click name to highlight in viewer)			Space	Space	Space	Ref MD		Sep Ratio	Ref MD		Sep Ratio
130/60A-D04Z [130/60A-D04Z]		FAIL	24.52	15.82	19.40	10.17	2584.25	-14.71	0.78	2584.30	-28.66	0.65



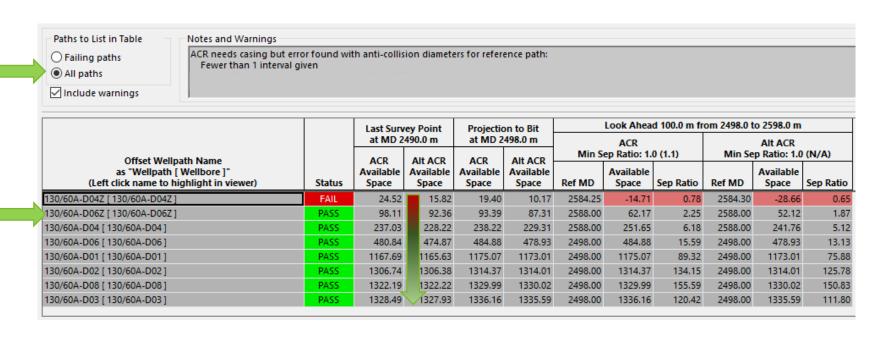
Paths to List in Table Failing paths All paths Include warnings	Notes and Warnings ACR needs casing but erro Fewer than 1 interval gi		th anti-collis	ion diamet	ers for refer	ence path:						
			1	vey Point 490.0 m	Projection	on to Bit 498.0 m		Look Ahea	d 100.0 m fr	om 2498.0 t	to 2598.0 m	
Officet Weller	ath Name		ACR				Min S	ep Ratio: 1.	0 (1.1)	Min Se	p Ratio: 1.0	(N/A)
Offset Wellpath Name as "Wellpath [Wellbore]" (Left click name to highlight in viewer)	Wellbore]"	Status	Available Space	Alt ACR Available Space	ACR Available Space	Alt ACR Available Space	Ref MD	Available Space	Sep Ratio	Ref MD	Available Space	Sep Ratio
130/60A-D047 [130/60A-D047]	50A-D04Z [130/60A-D04Z]		24.52	15.82	19.40	10.17	2584.25	-14.71	0.78	2584.30	-28.66	0.65



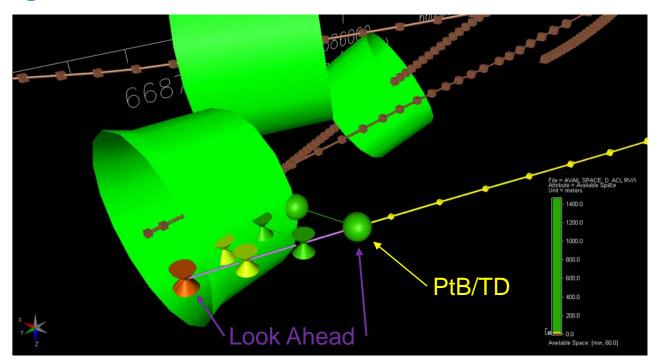
Paths to List in Table Failing paths All paths Include warnings	Notes and Warnings ACR needs casing but err Fewer than 1 interval g		th anti-collis	sion diamet	ers for refer	ence path:						
				vey Point 490.0 m		on to Bit			d 100.0 m fr	om 2498.0 t	to 2598.0 m	
000-1-111-11-						498.0 m	Min S	ACR ep Ratio: 1.0	0 (1.1)	Min Se	Alt ACR p Ratio: 1.0	(N/A)
as "Wellpath [Offset Wellpath Name as "Wellpath [Wellbore]" (Left click name to highlight in viewer)		ACR Available Space	Alt ACR Available Space	ACR Available Space	Alt ACR Available Space	Ref MD	Available Space	Sep Ratio	Ref MD	Available Space	Sep Ratio
130/60A-D04Z [130/60A-D04Z]	0/60A-D04Z [130/60A-D04Z]			15.82	19.40	10.17	2584.25	-14.71	0.78	2584.30	-28.66	0.65



The Industry Steering Committee on Wellbore Survey Accuracy (ISCWSA)



Visualizing Look-Ahead Collision Avoidance





Silencing Alerts

- Drilling in tight quarters
- Alerting on expected failures could cause missed unexpected failures

		Last Surv	rey Point	Projection	on to Bit		Look Ahead	d 100.0 m fro	om 2750.0 to	o 2850.0 m	
		at MD 2	730.0 m	at MD 2	750.0 m		ACR			Alt ACR	
Offset Wellpath Name		ACR	Alt ACR	ACR	Alt ACR	Min Se	p Ratio: 1.0	(N/A)	Min Se	p Dist: 30.0	(N/A)
as "Wellpath [Wellbore]"		Available	Available Available A		Available		Available			Available	
(Left click name to highlight in viewer)	Status	Space	Space	Space	Space	Ref MD	Space	Sep Ratio	Ref MD	Space	Sep Dist
130/60A-D06Z [130/60A-D06Z]	FAIL	59.00	82.59	48.60	73.46	2850.00	-3.22	0.95	2850.00	33.43	63.43
130/60A-D04Z [130/60A-D04Z]	PASS	130/60A	N-D06Z [1	30/60A-D0	06Z]	.00	116.08	2.95	2750.00	145.54	175.54
130/60A-D04 [130/60A-D04]	PASS	Sucnand	failure noti	fications fo	r this nath	.00	253.79	5.33	2750.00	282.46	312.46
130/60A-D06 [130/60A-D06]	PASS	Suspend	Tallule Hoti	ilcations to	i uns paur	00	469.88	12.49	2750.00	480.78	510.78
130/60A-D01 [130/60A-D01]	PASS	1118.99	1102.98	1137.95	1121.96	2750.00	1137.95	82.23	2750.00	1121.96	1151.96

Logging and Reporting

Records clearance statistics for each survey/iteration to each offset for:

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Reports:

• Pretty report for proof of clearance calculations being done



The Industry Steering Committee on



Auto-clearance log status summary report

Test-WMLFeed_awp Page 7 of 7



REFERENCE WELLPAT	H IDENTIFICATION		
Operator	ISCWSA	Well	ISCWSA No1
Field	North Sea Example	API	API MMS
Facility	North Sea Facility	Wellbore	Test-WMLFeed
Slot	1		

AUTO-CLI	EARAN	CE LOG	STATL	JS SUM	MARY *	= User su	spended fa	ilure-notifica	tions on o	ne or mor	e offset wellpath.			
Scar			Survey			Bit			ok Ahead		Offset List	Primary ACR	Secondary ACR	Failing Offsets
Time	Status	MD	ACR	Alt ACR	MD	ACR	Alt ACR	MD	ACR	Alt ACR				
2021-06-17 08:24:57	Pass	4712.20	Pass	-	4738.20	Pass	-	4738.20	Pass	-	Offsets2 (4)	SPE WPTS Stop Drilling HSE Risk (2017)		
2021-06-17 08:27:32	Pass	1948.89	Pass	-	1974.89	Pass	-	1974.89	Pass	-	Offsets2 (4)	SPE WPTS Stop Drilling HSE Risk (2017)		
2021-06-17 08:29:25	Pass	4712.20	Pass	-	4738.20	Pass	-	4738.20	Pass	-	Offsets2 (4)	SPE WPTS Stop Drilling HSE Risk (2017)		
2021-06-17 08:30:13	Pass	1948.89	Pass	-	1974.89	Pass	-	1974.89	Pass	-	Offsets2 (4)	SPE WPTS Stop Drilling HSE Risk (2017)		
2021-06-18 15:48:56	Pass	4712.20	Pass	-	4738.20	Pass	-	4738.20	Pass	-	Offsets2 (4)	SPE WPTS Stop Drilling HSE Risk (2017)		
2021-06-18 15:49:20	Pass	4712.20	Pass	-	4738.20	Pass	-	4738.20	Pass	-	Offsets2 (4)	SPE WPTS Stop Drilling HSE Risk (2017)		
2021-09-21 13:24:54	Pass	4712.20	Pass	-	4738.20	Pass	-	4738.20	Pass	-	Offsets2 (4)	SPE WPTS Stop Drilling HSE Risk (2017)		
2021-09-21 13:25:18	Fail	138.48	Pass	-	138.48	Fail	-	138.48	Fail	-	Offsets2 (3)	SPE WPTS Stop Drilling HSE Risk (2017)		Backwards_pwp , Test SAG only model_awp
2021-09-21 13:26:44	Pass	4712.20	Pass	-	4738.20	Pass	-	4738.20	Pass	-	Offsets2 (4)	SPE WPTS Stop Drilling HSE Risk (2017)		



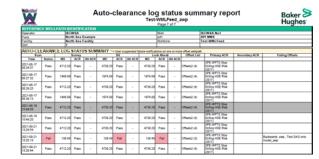
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Reports:

- Pretty report for proof of clearance calculations being done
- CSV reports with summary and detailed results, XML for archive and future reuse



54th General Meeting 6 & 7 of October 2021 Virtual Conference

Backwards_pwp [B

Test SAG only mode

ISCWSA No. 2 US pt

138.48 fail

138.48 fail

138.48 pass

-3.23

-3.16

457.8

-0.598 fail

124.757 pass

-0.61787 fail





Industry Staaring Committee

The Indust	ry Steerin	g Commit	tee on
Mallhana C	·····	/10/	214/04/

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Scan date,	21/09/2021 14:15																
Distance to	plan																
		MD	Distance t	o plan													
5	Survey	138.48	0.01														
F	Bit	138.48	0.32														
l	Look ahead	238.48	0.32														
Clearance																	
	Primary AC rule	SPE WPTS	Stop Drilli	ng HSE Risk	(2017)												
1	Alternate AC rule	BH Risk As	sessment	Required (2019)												
(Offset	Survey	Primary			Alternate			Bit	Primary				Alternate	2		
1	Wellpath	MD	Status	Available	ACR value	Status	Available	ACR value	MD	Status	Trend	Available	ACR value	Status	Trend	Available	ACR value
F	Backwards_pwp [B	138.48	pass	-3.7	-	pass	-13.7	-	138.48	fail	diverging	-3.23	-0.598	fail	diverging	-13.23	3 -5.55172
1	Test SAG only mode	138.48	pass	-3.36	-	pass	-13.36	-	138.48	fail	diverging	-3.16	-0.61787	fail	diverging	-13.16	5 -5.73619
I	ISCWSA No. 2 US_p	138.48	pass	457.84	126.213	pass	447.84	123.478	138.48	pass	CONVERG	457.8	124.757	pass	CONVERG	G 447.8	3 122.054
Scan date,	21/09/2021 14:28																
Distance to																	
Distance to		MD	Distance t	o plan													
	Survey	138.48	0.01	o piari													
	Bit	164.48	16.59														
	Look ahead	264.48	102.07														
Clearance	LOOK arread	204.40	102.07														
F	Primary AC rule	SPE WPTS	Stop Drilli	ng HSE Risk	(2017)												
1	Alternate AC rule	BH Risk As	H Risk Assessment Required (2019)														
(Offset	Survey	Primary			Alternate			Bit	Primary				Alternate	2		
1	Wellpath	MD	Status	Available	ACR value	Status	Available	ACR value	MD	Status	Trend	Available	ACR value	Status	Trend	Available	ACR value

-13.23

-13.16

447.8

-5.55172

-5.73619

122.054

164.48 pass

164.48 pass

164.48 pass

diverging

diverging

diverging

13.13

13.21

473.97

6.84805 pass

7.07859 pass

124.394 pass

diverging

diverging

diverging

3.13

3.21

463.97

2.39491

2.47554

121.791



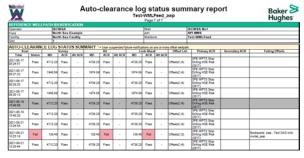
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Scan date,	21/09/2021 14:28										
Distance t	o plan										
		MD	Distance t	o plan							
	Survey	138.48	0.01								
	Bit	164.48	16.59								
	Look ahead	264.48	102.07								
Clearance											
	Primary AC rule	SPE WPTS	Stop Drilli	ng HSE Risi	k (2017)						
	Alternate AC rule	BH Risk As	ssessment	Required (2019)						
	Offset	Survey	Primary			Alternate			Bit	Primary	
	Wellpath	MD	Status	Available	ACR value	Status	Available	ACR value	MD	Status	Trend
	Backwards_pwp [B	138.48	fail	-3.23	-0.598	fail	-13.23	-5.55172	164.48	pass	divergi
	Test SAG only mode	138.48	fail	-3.16	-0.61787	fail	-13.16	-5.73619	164.48	pass	divergi
	ISCWSA No. 2 US pr	138.48	pass	457.8	124,757	pass	447.8	122.054	164.48	pass	divergi

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Invaluable in service failure investigations to understand what the DD was thinking and trying to do at the time

- Enables evaluation of minor incidents before you get to major incidents
- Helps identify degradation factors in bow-tie analysis of processes
- · Allows improvement of software and/or procedures to prevent reoccurrence



Scan date,	21/09/2021 14:28										
Distance t	o plan										
		MD	Distance t	o plan							
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And for our next version

- Re-design look ahead to allow DD to model next 3 moves (stands)
- More flexible in tightly packed zones
- Can also follow current curve where design is simpler
- Links with Automation

- Automated drilling systems have a forward modelled well path
- Uses WITSML to populate look ahead from forward model
- Defined safeguards to ensure that modelled path relates to current survey depth

And after that? Are we done?

- We don't know
- Sharing of clearance data isn't defined by industry standards
 - The auto-clearance log could be transmitted and used in remote operations displays/monitoring systems, automation platforms and proof of clearances
- Can't make changes too quickly, because you don't know what's working
 - Feedback from operations takes time
 - The better it works the less chance there is for feedback.
- But keep re-evaluating and keep up with changing needs

Thanks for listening

Questions?