



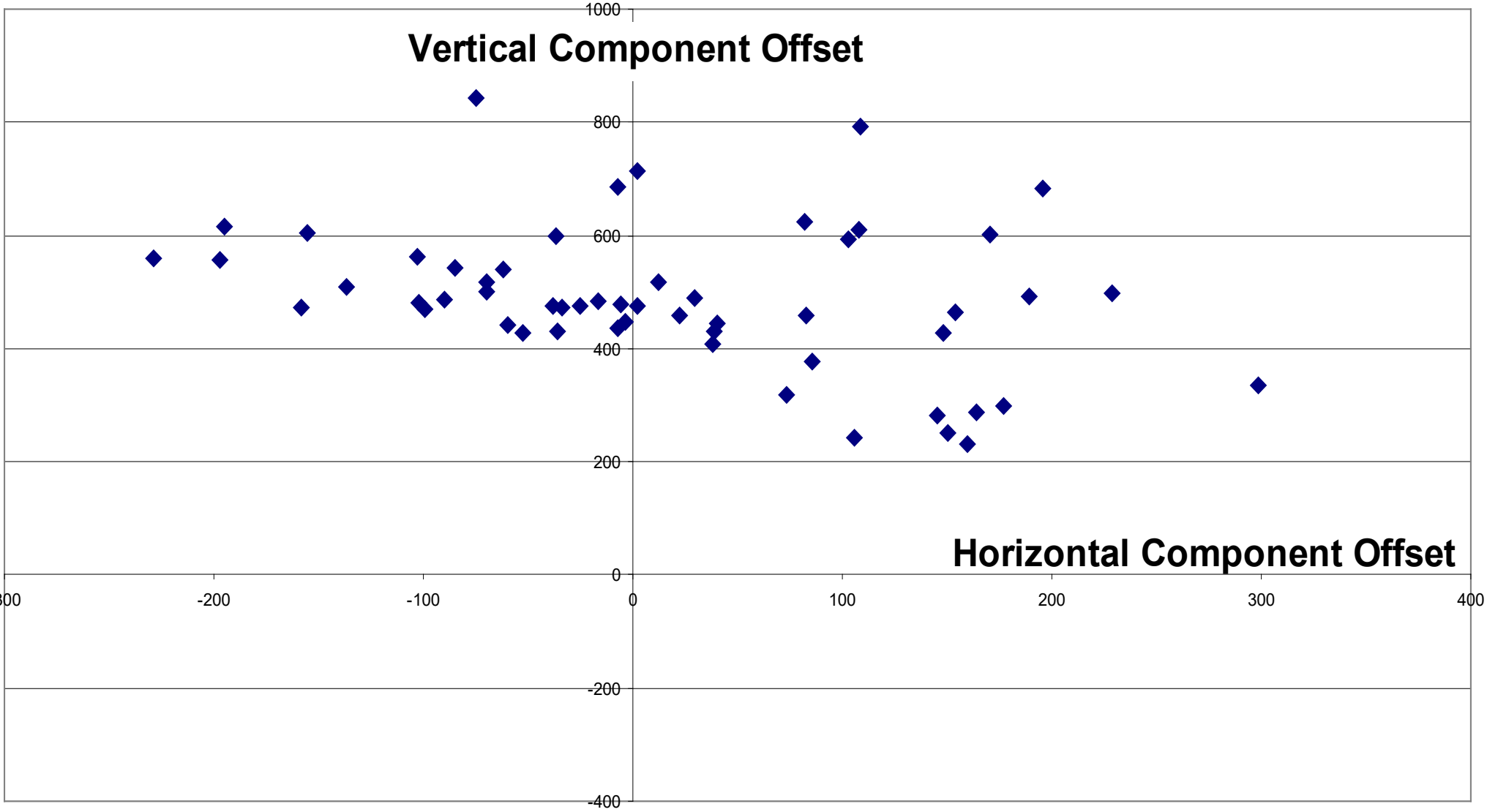
IADC/SPE 87977

MWD Survey Accuracy Improvements Using Multistation Analysis

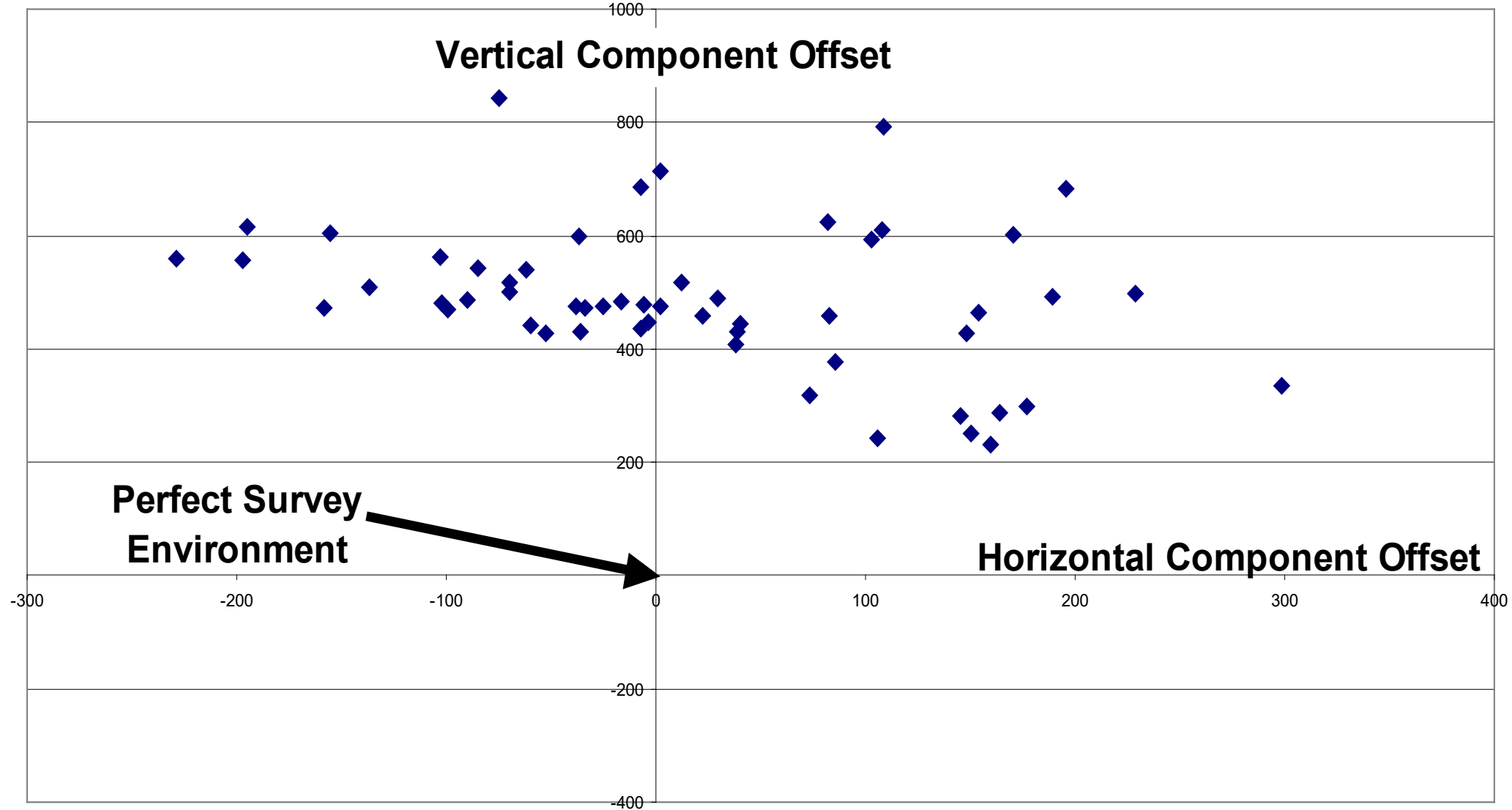
Chris Chia, SPE, Schlumberger

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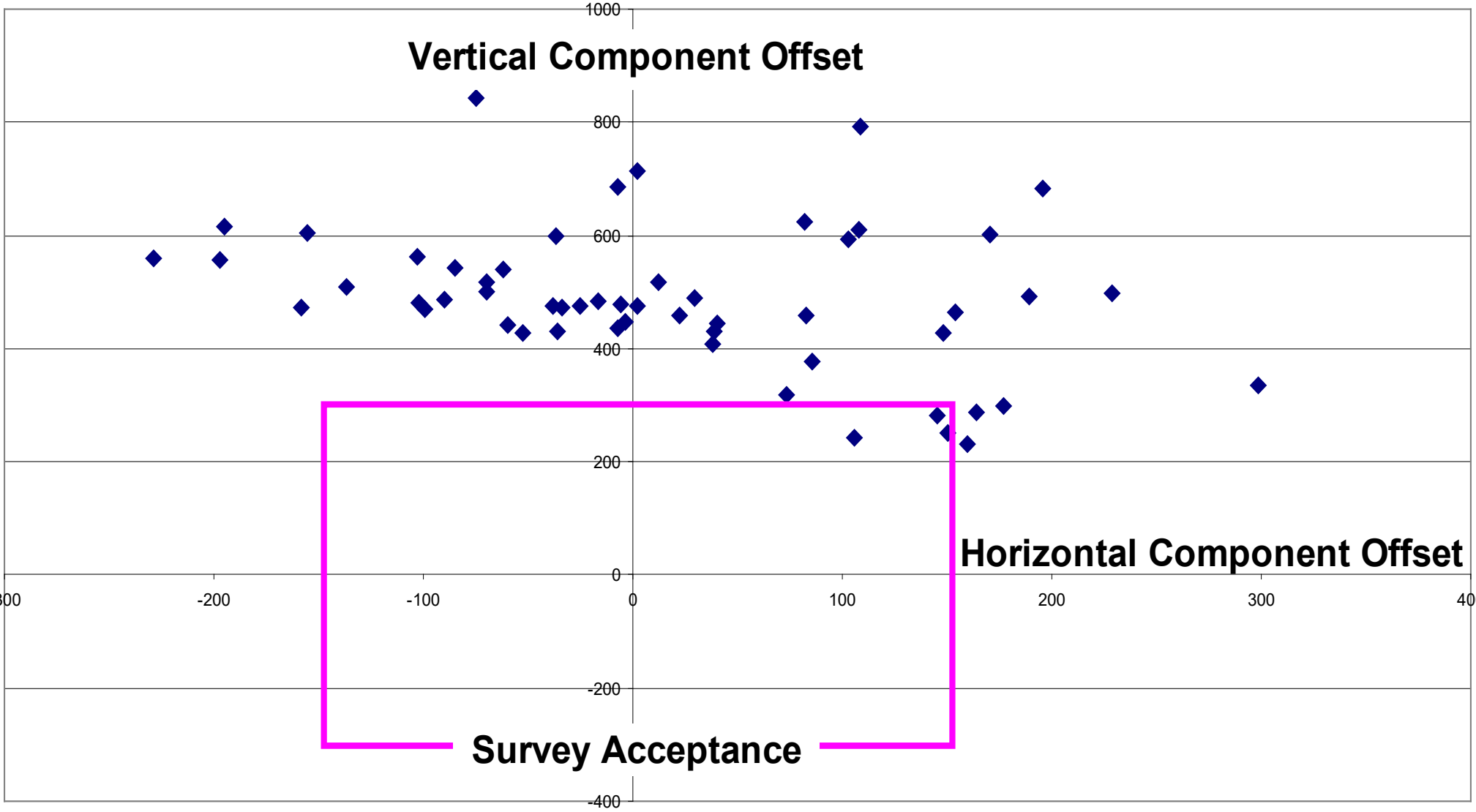
MSA Drillstring Interference Correction



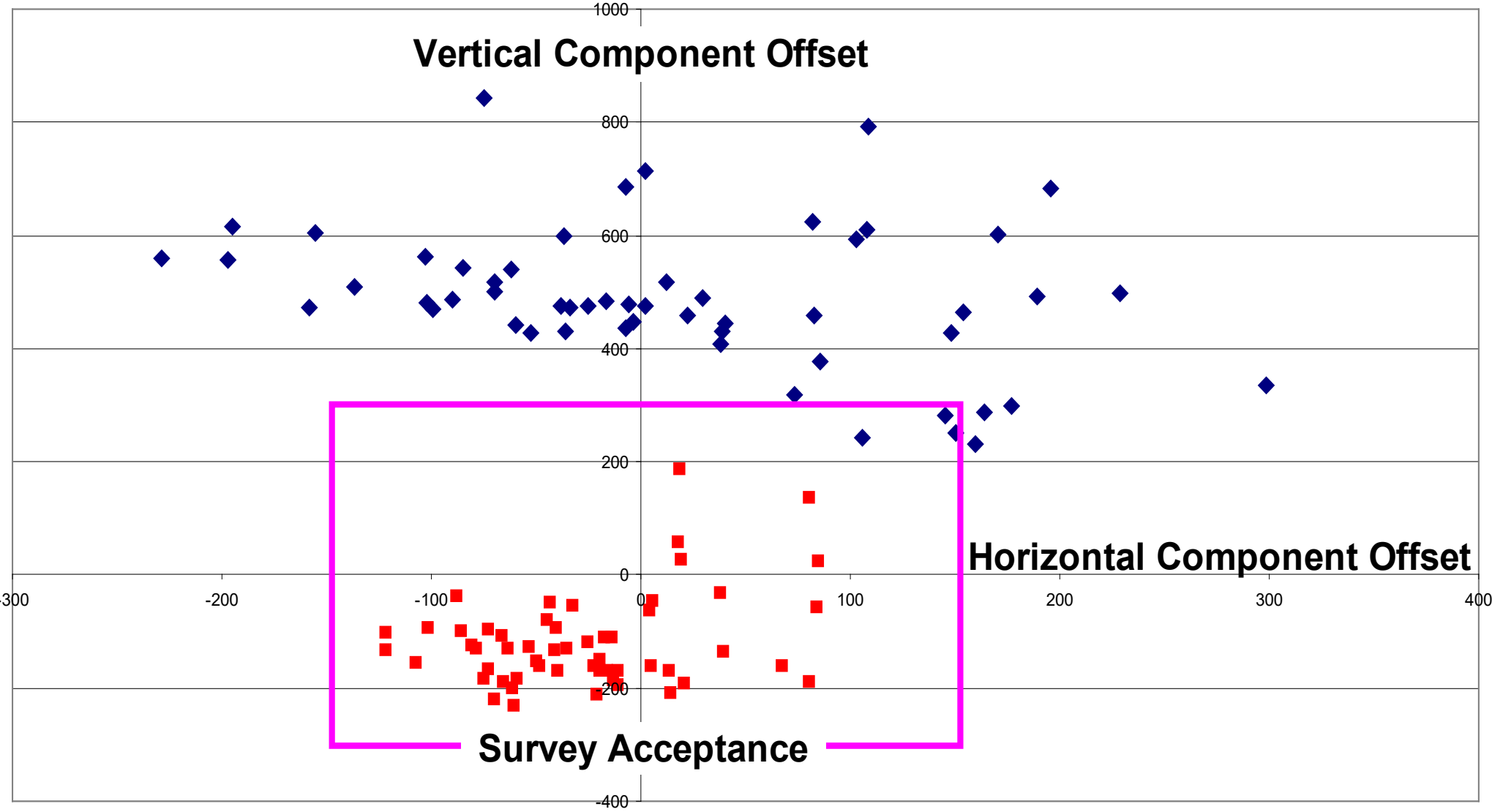
MSA Drillstring Interference Correction



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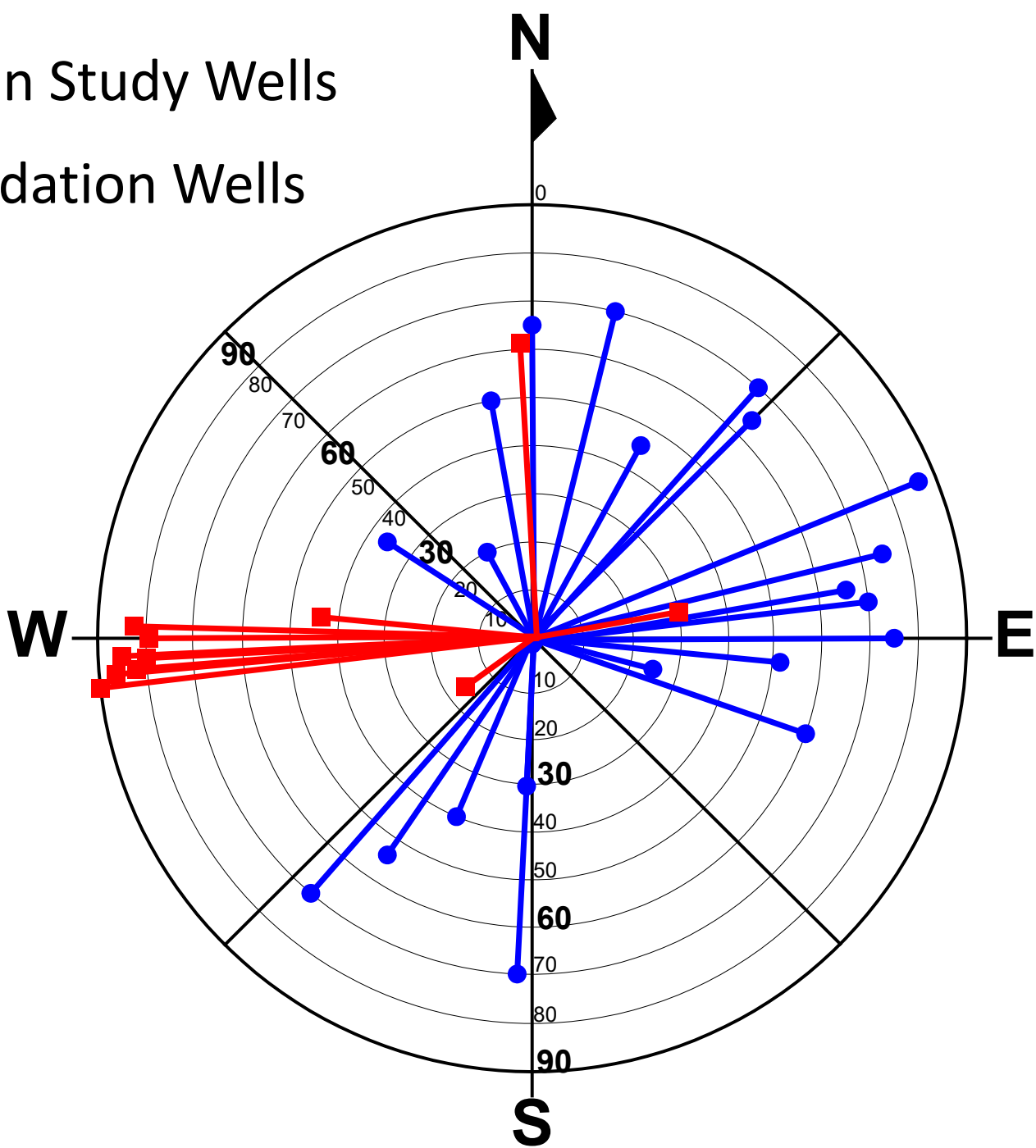


Case Study Data

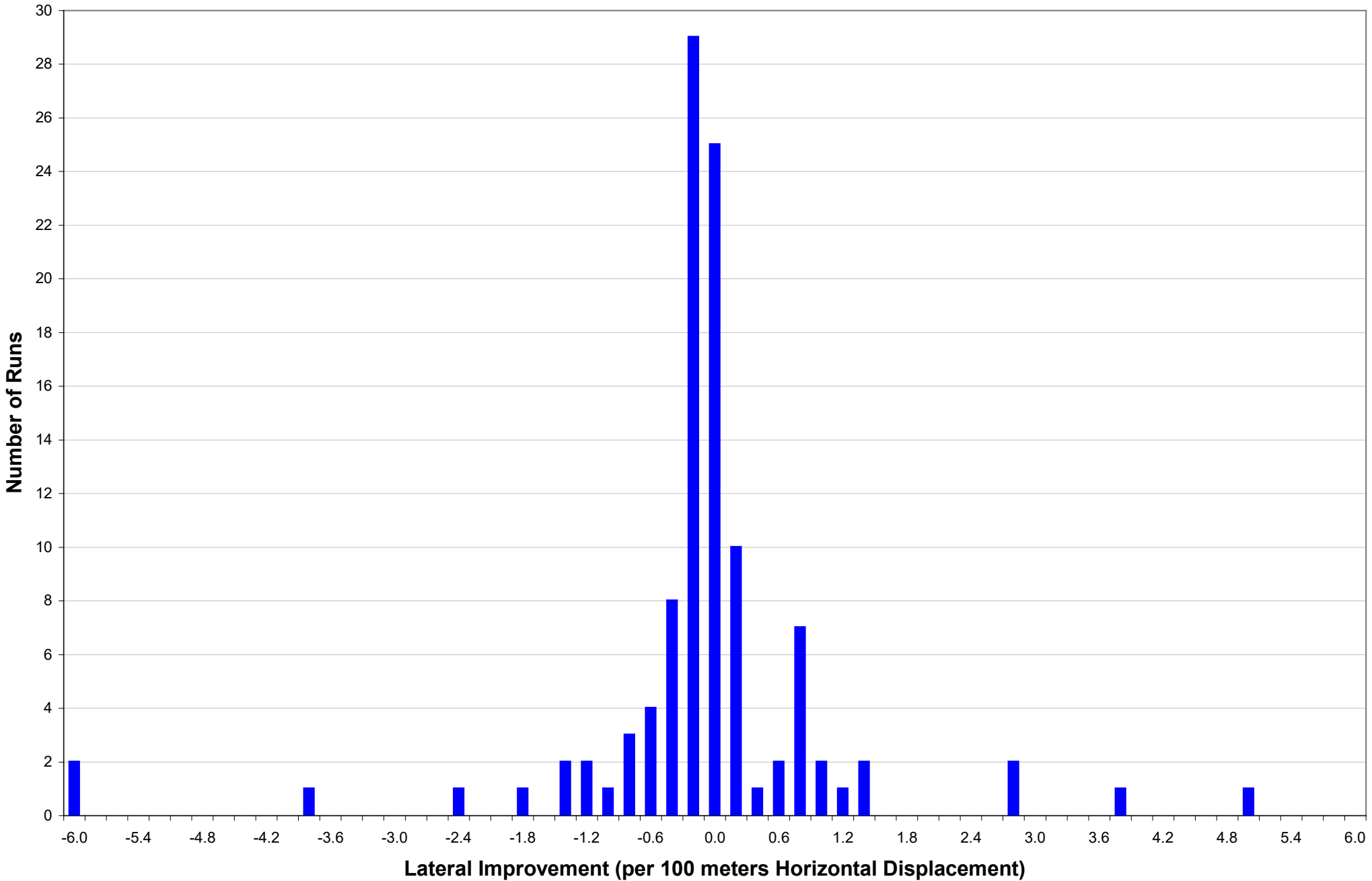
- Main study - 5 years of drilling data from one field
 - MWD data from 107 BHA runs with good non-mag spacing
 - all with independent overlapping gyro surveys
 - over a range of MWD tool sizes and gyro instrument types.
- Validation wells - 14 BHA runs from worldwide locations
 - 11 wells tough magnetic surveying conditions/orientations,
 - some cases with no nonmag in the BHA except MWD,
 - also all with independent overlapping gyro surveys.
- 121 BHA runs and 758,000ft of MWD & Gyro surveyed hole

— Main Study Wells

— Validation Wells



Multistation Analysis Histogram



Average Azimuth Error – Main 68% Runs

$$\text{ISCWSA Azi error} = \sqrt{(D^2 + \text{AMIC}^2 + \text{AMID}^2 + G^2 + M^2)}$$

where: D= Declination error (0.49°)

AMIC = Mag-Interference constant (0.25 °)

AMID – Mag-Int Direction dependent (0.5 °SinI*SinAz)

G = Gyro sensor error (est 0.33 °)

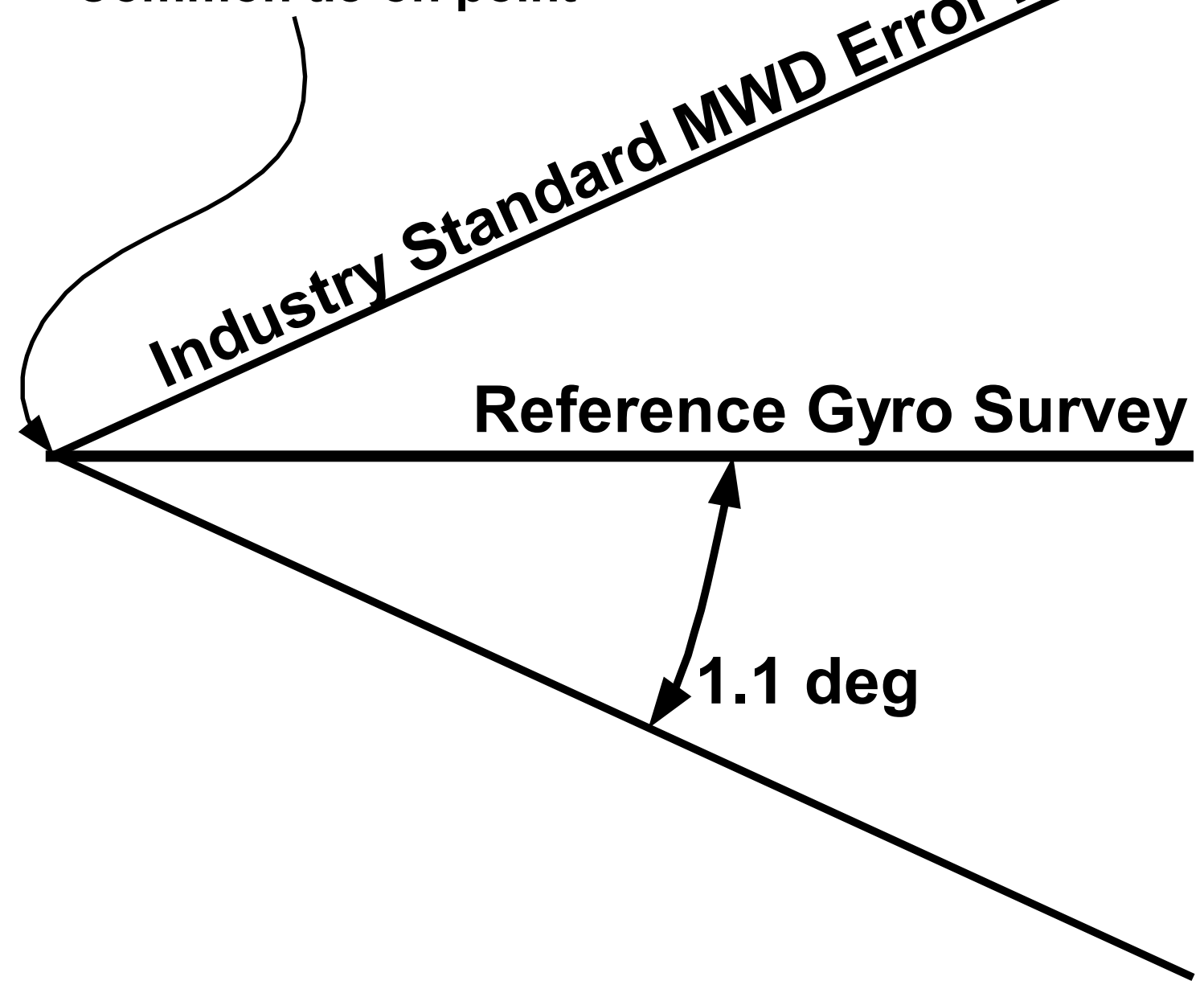
M = Magnetic sensor error (est 0.44 °CosI/SinI)

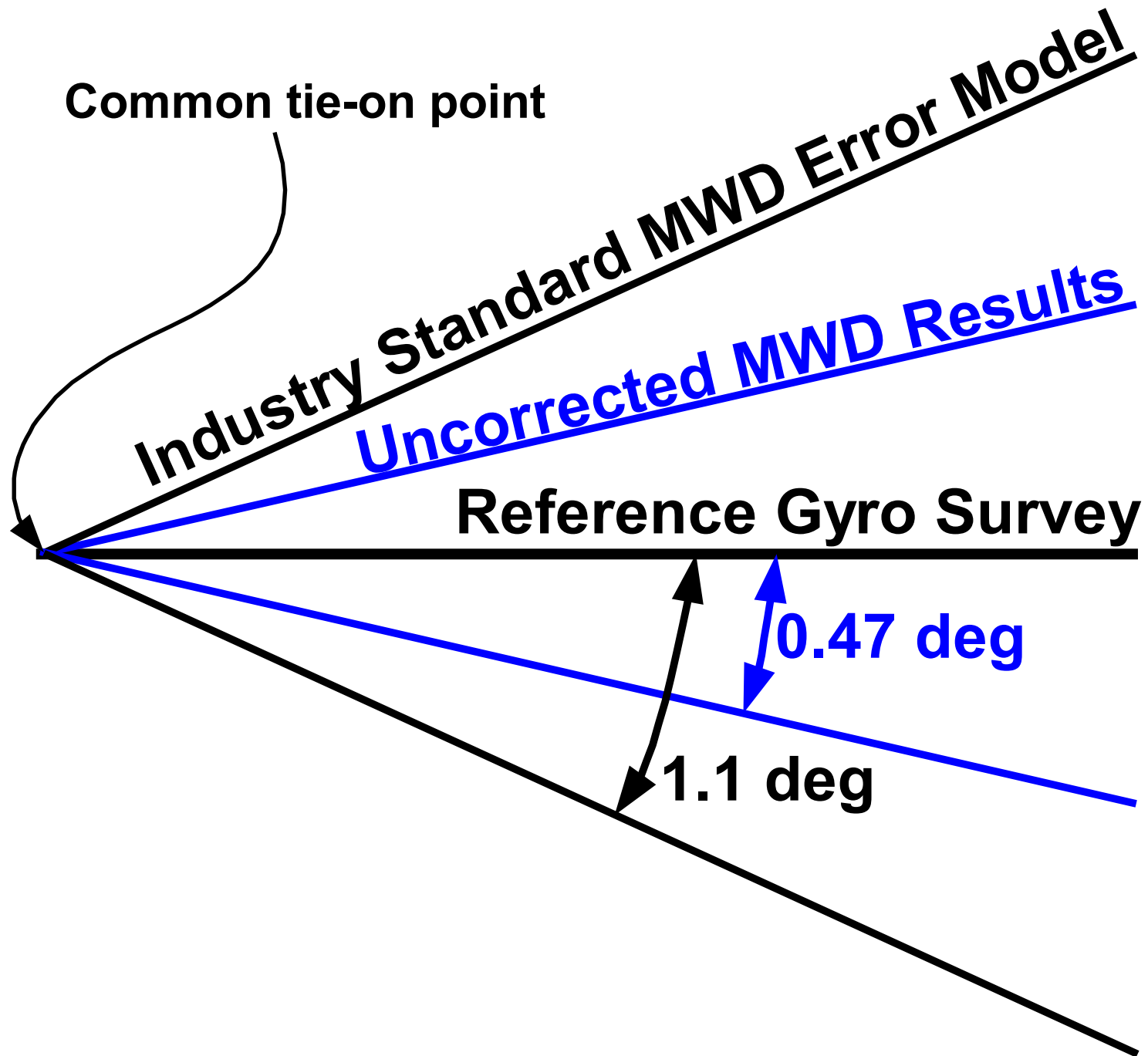
Common tie-on point

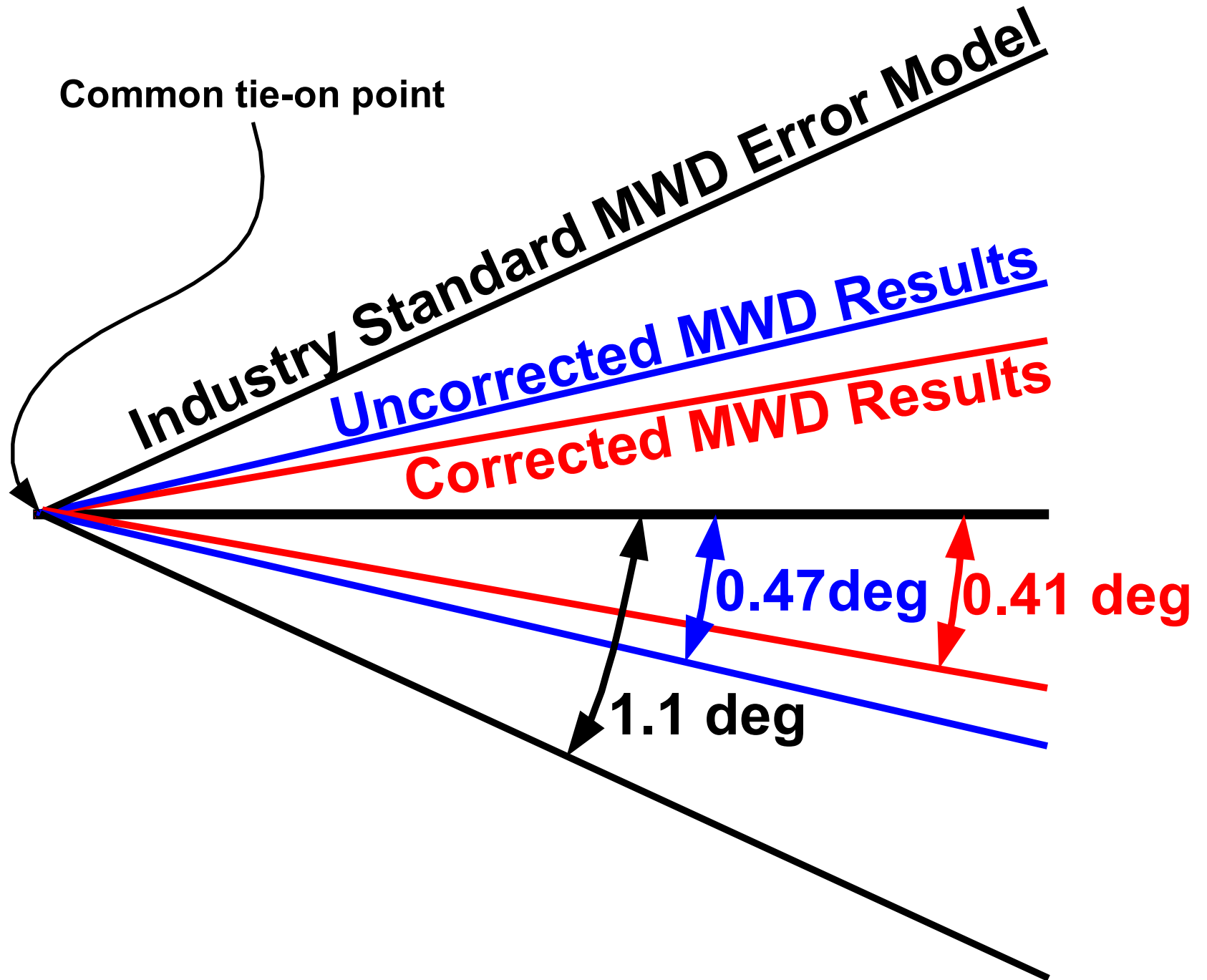
Industry Standard MWD Error Model

Reference Gyro Survey

1.1 deg







ISCWSA Standard MWD Error Model

MWD-STD	MWD - Standard	
Tool Group	MWD	
Code	Value	Unit
ABX	0.004	m/s ²
ABY	0.004	m/s ²
ABZ	0.004	m/s ²
ASX	0.005	-
ASY	0.005	-
ASZ	0.005	-
MBX	70	nT
MBY	70	nT
MBZ	70	nT
MSX	0.0016	-
MSY	0.0016	-
MSZ	0.0016	-
SAG	0.2	deg
MX	0.06	deg
MY	0.06	deg
AMIC	0.25	deg
AMID	0.5	deg
DECG	0.36	Deg
DBHG	5000	deg-nT
DRFR	0.35	m
DSFS	0.00024	-
DSTB	4.4E-07	/m

MWD Sensor Errors

Sensor Misalignment Errors

Drillstring Magnetic Interference Errors

Magnetic Reference Field Errors

Depth Errors

New AMIC and AMID Coefficients

- To derive new AMIC and AMID terms...
 - First try to estimate new local Declination error term (0.27°)
 - Calculate average angular offset after MSA correction
- This reduced the average azimuth error allowance to 1.0°
 - Still not close to our uncorrected 0.47°
 - ISCWSA may be too conservative in this case - not pursued
 - AMIC for wells with close to zero orientation weighting = 0.15°
 - Average AMID derived to solve equation = 0.3°
- Azimuth bias direction wasn't calculated – (not as modeled?)

Validation of AMIC and AMID Terms

- Average offset in Total $|B| = 85\text{nT}$
- Average offset in Dip angle = 0.15°
- Average offset in Gravity $|G| = 0.1\text{mG}$

Run Num #	Orientation Weighting (sinAz x sinI)	Gyro Major Semi-axis (m)	MSA Major Semi-axis (m)	Horizontal Separation (m)	1-sigma Confidence Overlap (%)
1	-0.9736	29.31	31.89	16.91	72.36
2	-0.9804	60.92	52.46	4.69	95.87
3	-0.5104	28.07	36.13	30.86	51.94
4	-0.9749	44.08	43.48	59.58	31.95
5	-0.9811	56.26	48.49	28.8	72.51
6	-0.9821	61.1	54.75	41.63	64.06
7	-0.9752	48.45	47.74	6.76	92.97
8	-0.9867	70.37	58.97	4	96.91
9	0.0284	20.54	20.62	2.13	94.82
10	0.1984	20.54	21.14	2.27	94.54
11	-0.6694	25.23	30.69	2.52	95.49
12	-0.0321	20.44	20.55	0.76	98.13
13	-0.1346	21.69	25.11	4.15	91.14
14	-0.1057	27.28	26.29	4.18	92.2