

- **Measurements are made in the yard**
- **Response of an EMS tool to the presence of the BHA component (in axial alignment) is recorded.**
- **Component length, offset distance and EMS Bz response are used to calculate pole strength.**
- **Component is presumed to be a simple dipole.**

- **Result represents how the survey device “sees” the source of axial interference – i.e. an “effective” pole strength**

- **Based on the direction of the EMS response, the sign of the up-hole pole can be assumed.**

Results (up-hole pole)

| | |
|----------------------------|---------------------------|
| Sample: | 108 |
| Units: | μWb |
| Mean: | -44 |
| Standard deviation: | 229 |
| Maximum: | 545 |
| Minimum: | -830 |
| Total positive: | 47 |
| Total negative: | 60 |

- **Most components were field returns, pre R&M.**
- **All are from northern hemisphere operations, vast majority from North Sea.**
- **None are dumb iron (they are predominately RCLS steering units and motors).**

- **Results contradict the assumption that axial interference is a bias error term;**
- **...but they might not be representative of all BHA components,**
- **...and they might not be representative of downhole pole strengths.**
- **More work is required?**