

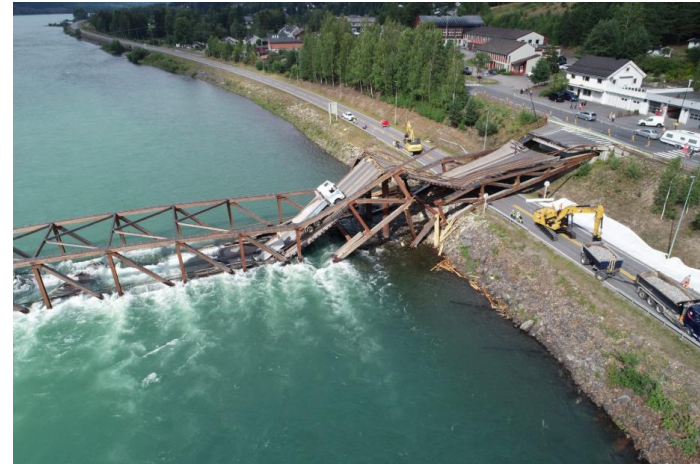


When Uncertainty is not uncertain

Ildiko Langaker

Gross Error vs Uncertainty

Uncertainty is the *small, expected wiggle* around a correct calculation.
Gross error is a *big blunder that makes the calculation wrong in the first place.*

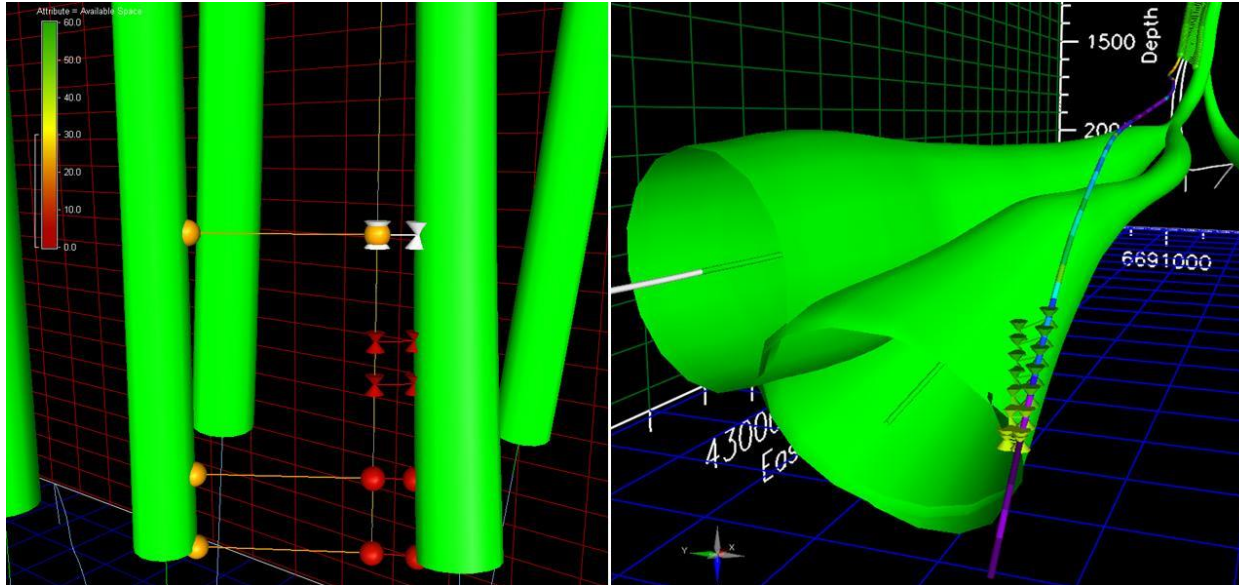


Gross Error vs Uncertainty



Incident:	Sleipnar A Platform
Year:	1991
What Failed:	Concrete tricell/ballast chamber walls cracked during ballast test and the hull sank.
The Gross Error (Simple arithmetic slip):	“ Decimal point moved one place left / forgot a carry ” → stresses came out ~47% too small → walls designed ~40–50% too thin for real pressure. (Investigation found FE/NASTRAN model underestimated shear stresses by ~47%, leading to insufficient wall thickness.)
Consequence:	Platform hull sank during test; multi-billion NOK loss, major schedule impact; no fatalities.
Typical uncertainty (%) vs gross error magnitude:	Typical uncertainty: concrete strength & self-weight ~±5–15%.
	Gross error: –47% in stress prediction → order-50% under-design.

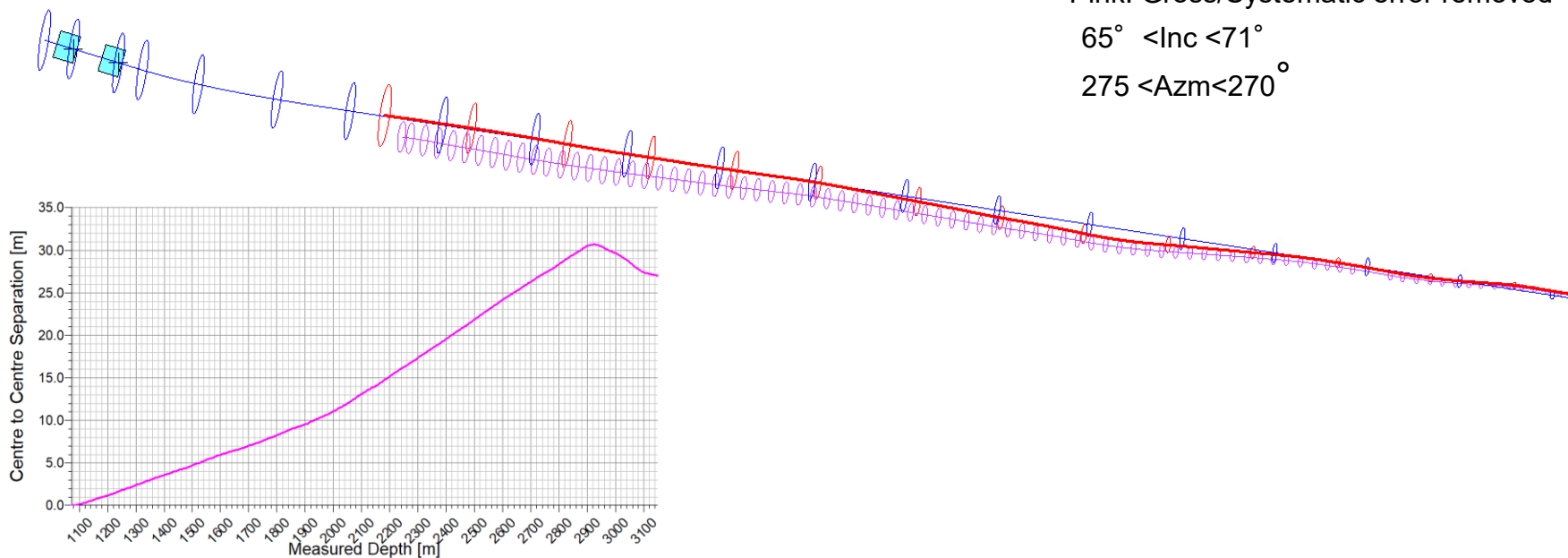
EOU: Probability ≠ Truth



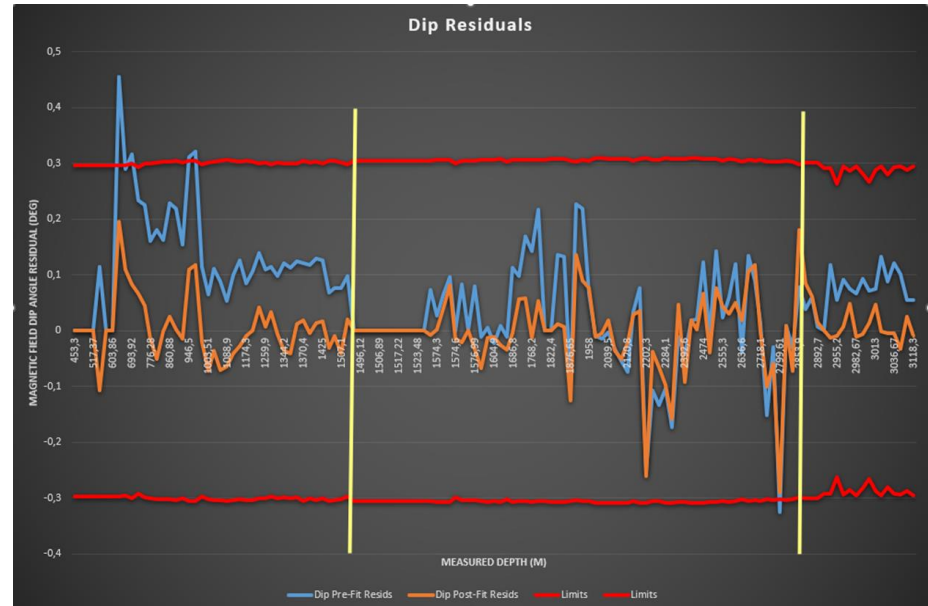
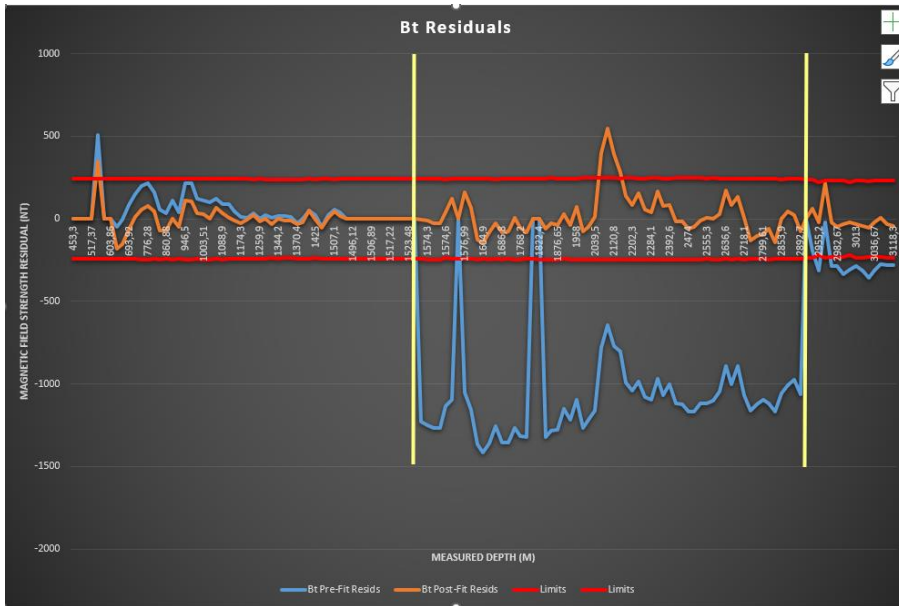
- EOU = statistical uncertainty model derived from ideal assumptions.
- Represents probability, not actual position
- Cannot replace survey QA/QC
- Precision still matters despite geology uncertainty

Uncertainty vs Gross Error

Blue: Planned Trajectory in the DP
Red: Posted Trajectory while drilling
Pink: Gross/Systematic error removed
 $65^\circ < \text{Inc} < 71^\circ$
 $275 < \text{Az} < 270^\circ$



Systematic/Gross Error





MSA solutions

The chosen set of parameters yields a numerically degenerate solution

Parameter Estimates:

	BxB	ByB	BzB/AMI	BxS	ByS	BzS
	nT	nT	nT	--	--	--
Estimate:	-31,9352	-56,4317	704,6316	-0,03634	-0,03471	0
Limit:	210	210	496,5884	0,0048	0,0048	0,0048
Unc (1s):	18,37555	16,9769	1023,67	0,010741	0,010448	0,0016

The chosen set of parameters yields a numerically degenerate solution

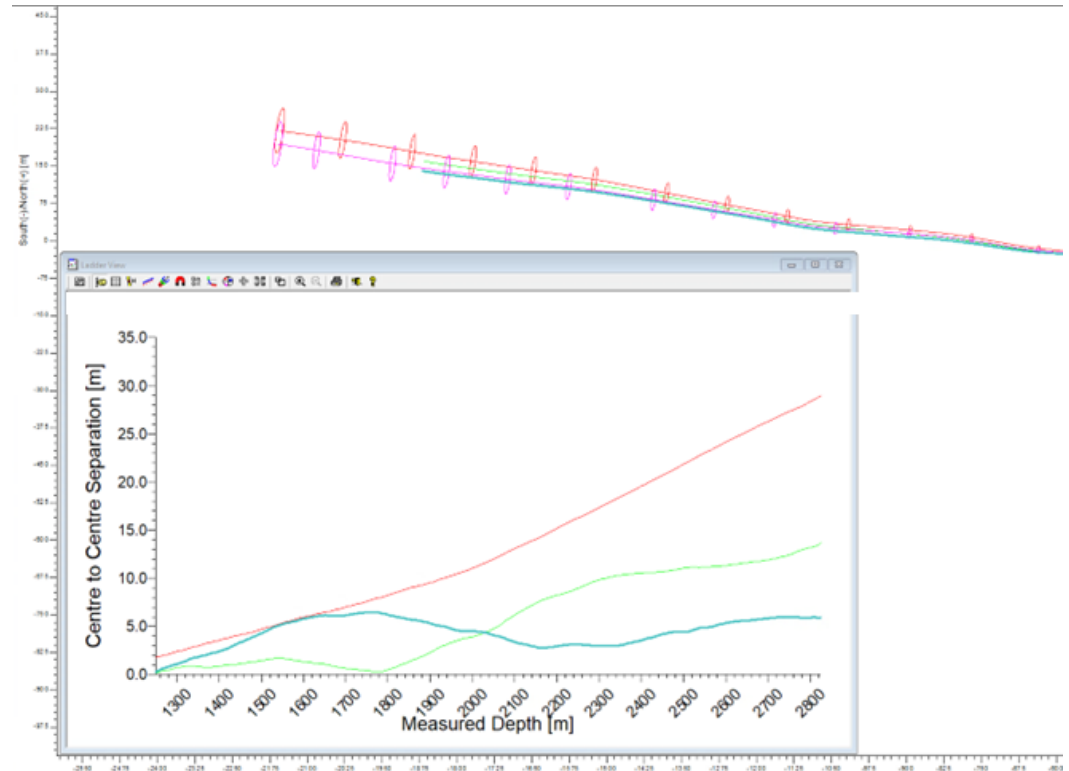
Parameter Estimates:

	BxB	ByB	BzB/AMI	BxS	ByS	BzS
	nT	nT	nT	--	--	--
Estimate:	0	0	642,7884	-0,03566	-0,03443	0
Limit:	210	210	496,5884	0,0048	0,0048	0,0048
Unc (1s):	70	70	1064,856	0,010741	0,010448	0,0016

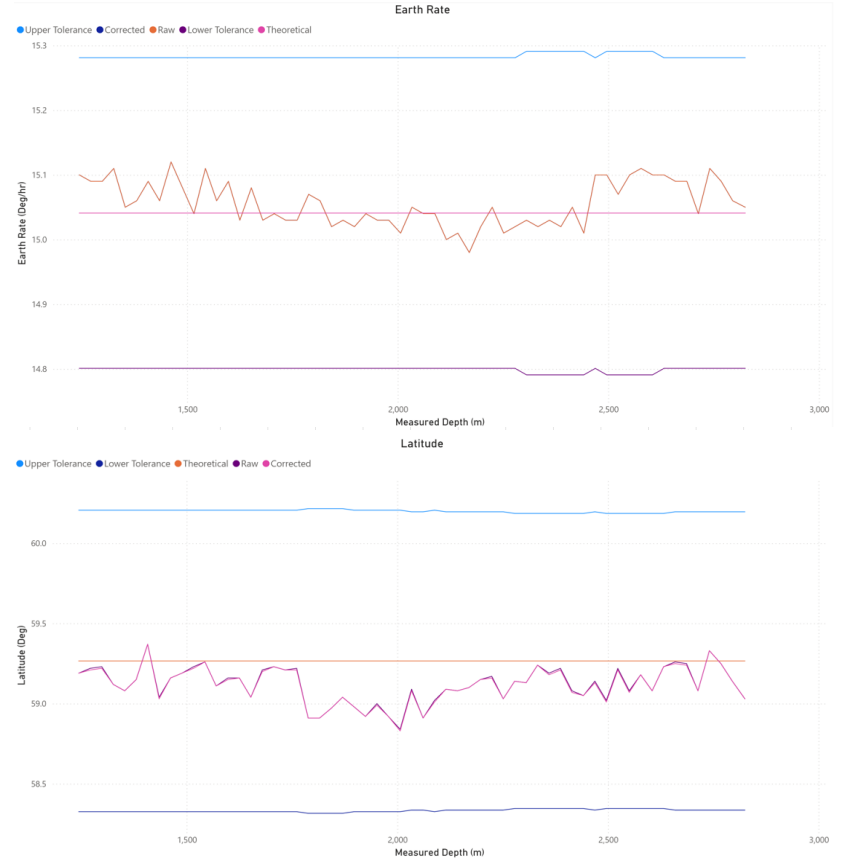
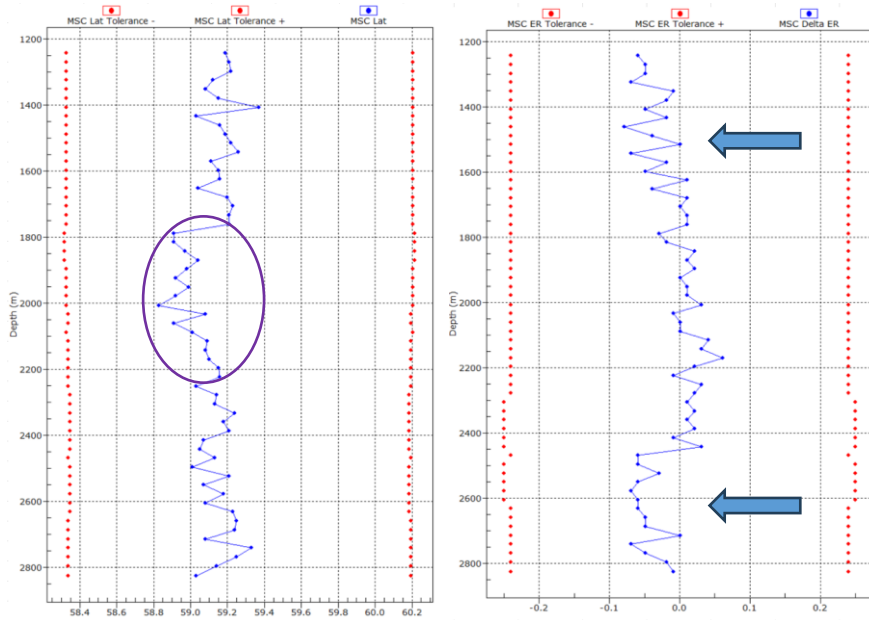
MD (m)	BxB	ByB	BzB/AMI	BxS	ByS	BzS
0	1800	0	0	-0,035	-0,035	0
1800	2040	0	0	-0,03	-0,03	0
2040	2892	0	0	-0,026	-0,026	0

Running a gyro

- Red: Posted Trajectory while drilling
- Pink: Gross/Systematic error removed
- Green: Initial Gyro
- Turquoise: Gyro post bias/systematic error removed

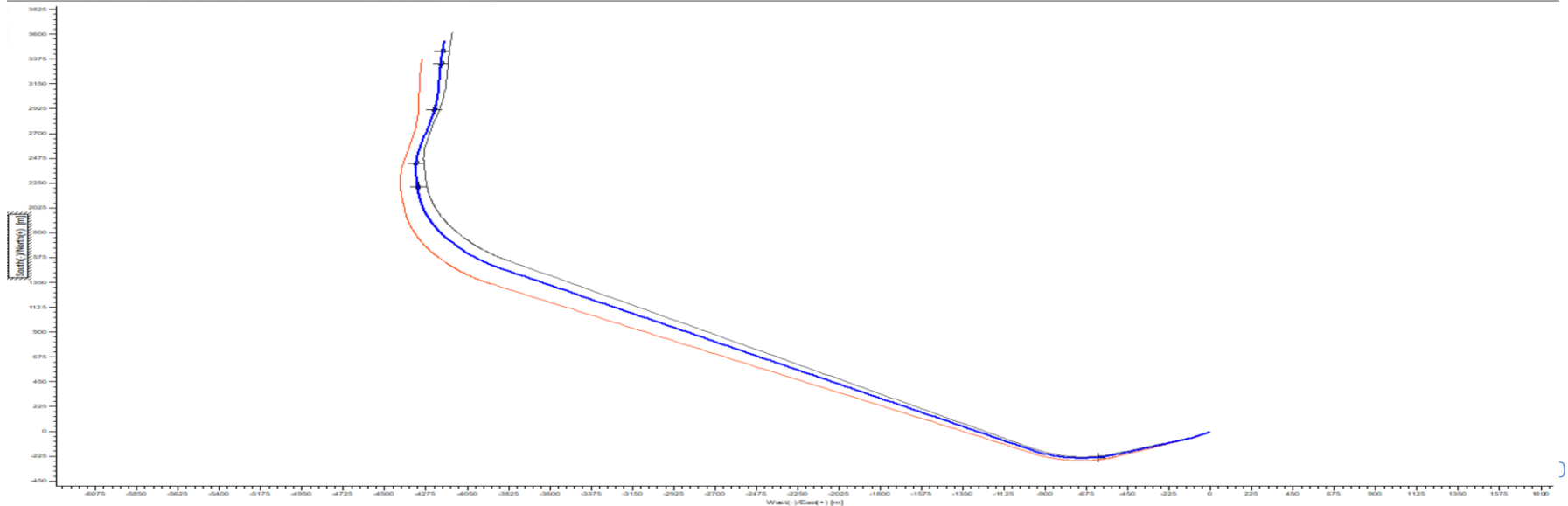


Gyro Plots



Worst case scenario – when planning a trajectory

- It's not EOU
- Back engineering the planned trajectory





Data delivery

- MWD:
 - Parameter Estimates
 - Limit
 - Uncertainty 1σ
 - Plots BT, DipResidual and GT residual
 - Raw angles both inc and azimuth with clearly stating if GT/BT/Dip Pass or fail
 - Corrected angles and the difference between corrected and raw angels.
 - Include check shots and rejected surveys for documentation
- Gyro
 - Full Calibration report
 - MD vs Toolface
 - Plots Lat raw and corrected vs depth and Earth rate vs Depth – also all data associated with these plots
 - Raw data values, MSC solution