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High-definition wellbore trajectory – drilling, completion and production considerations



Adrián Ledroz

Technology Program Manager Gyrodata – SLB 2025-26 Distinguished Lecturer



Agenda

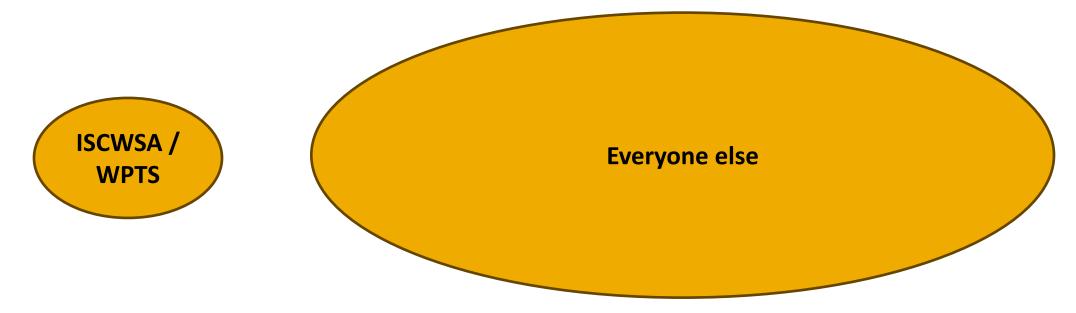


- Wellbore Surveying Background and motivation
- Dogleg Severity (DLS) and High-density data
- Applications
 - ESPs
 - Rod pumps
 - Running casing
 - Cementing
 - Wellbore placement
- Conclusions

Background



- Knowing the trajectory of the well is an essential part of direction drilling.
- Wellbore positioning uncertainty two main levels of understanding



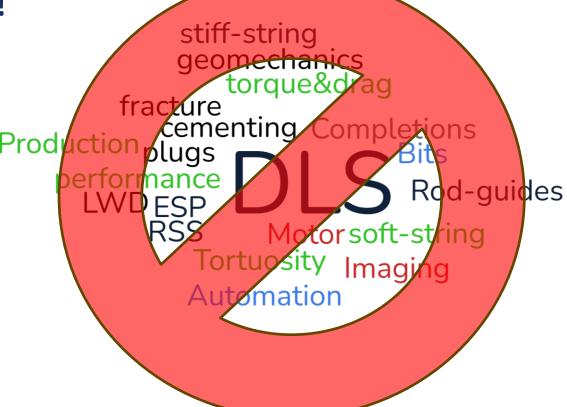
Industry Steering Committee on Wellbore Surveying Accuracy Wellbore Positioning Technical Section (of SPE)

Motivation



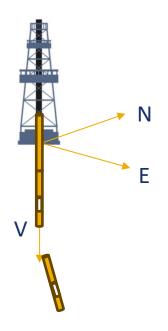
Dogleg severity (DLS) and 100-ft survey data are use

everywhere!





• Nowadays, almost all wells are drilled and surveyed using some form of measurement-while-drilling, MWD.



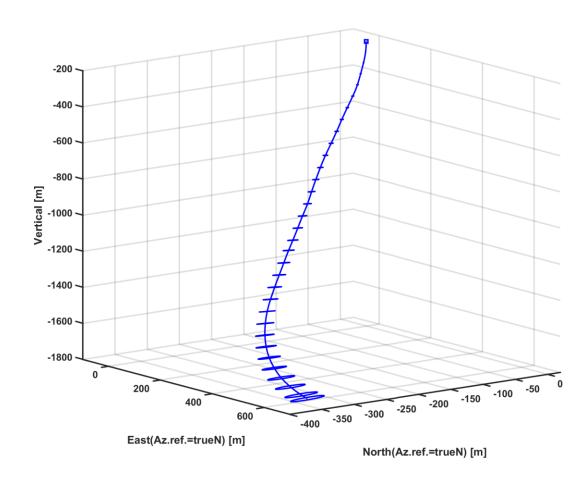
Survey #	MD	Inclination	Azimuth	Vertical	North	East
1	0	0	0	0	0	0
2	94	0.54	60.64	94	0.22	0.39
3	188	2.03	266.25	187.98	0.33	-0.89
4	282	4.06	263.69	281.84	-0.15	-5.86
5	376	5.76	264.84	375.5	-0.94	-13.86
6	470	8.69	263.12	468.74	-2.21	-25.62



Minimum curvature

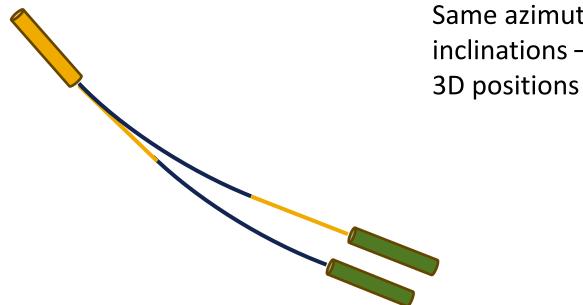


- 1. Modern survey instruments measure fields (physical phenomenon):
 - i. Gravity Field
 - ii. Earth Magnetic Field
 - iii. Earth Rotational Rate
 - These quantities are converted to orientation angles:
 Inclination, Azimuth and Toolface
 - Errors in the field measurements are propagated in a complex way into orientations and positions





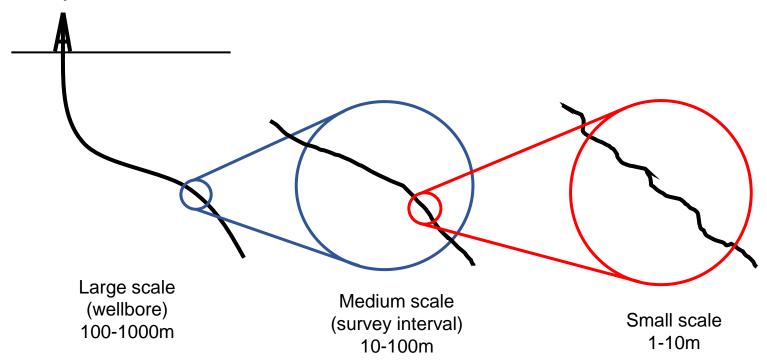
The orientation angles and the minimum curvature (assumption) are used to compute the position of the instrument in three dimensions: North, East and Vertical



Same azimuths and inclinations – different

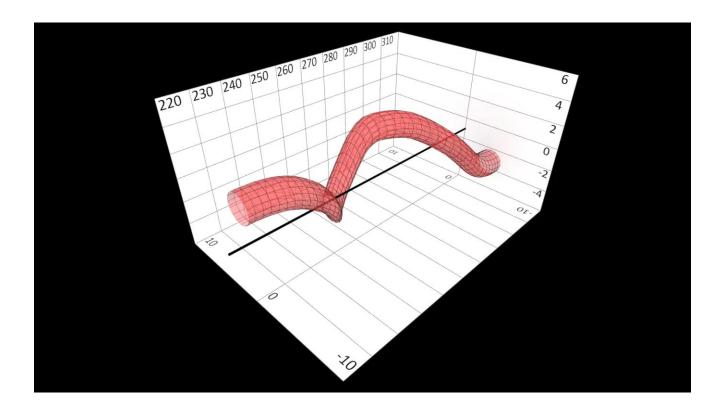


3. The trajectory is not smooth





- 4. The survey instruments only show information on what they measure
 - I. MWD in open-hole typically does not show the tortuosity of the casing
 - II. Casing surveys typically do not show the tortuosity of the open-hole or production tubing



- 4^{1/2}" production tubing
- 7" casing
- $9^{5/8}$ casing





<u>Dogleg Severity</u> is a measure of the change in inclination and azimuth of a borehole, usually expressed in degrees/100 ft.

Dogleg Severity



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$$DLS = cos^{-1} \left[cos(I_2 - I_1) - sin(I_1) sin(I_2) \left(1 - cos(A_2 - A_1) \right) \right] / \Delta MD$$

Where:

DLS = dogleg severity in degrees/I00 ft

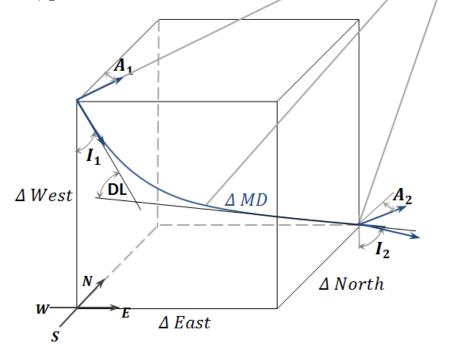
MD = Measured Depth between survey points in ft

I1 = Inclination (angle) at upper survey in
 degrees

12 = Inclination (angle) at lower in degrees

A1= Azimuth direction at upper survey

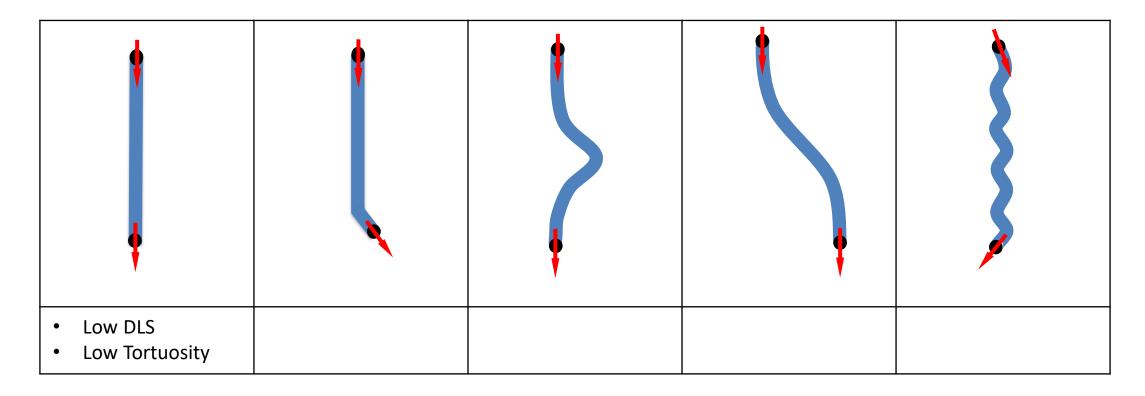
A2 = Azimuth direction at lower survey



Dogleg Severity

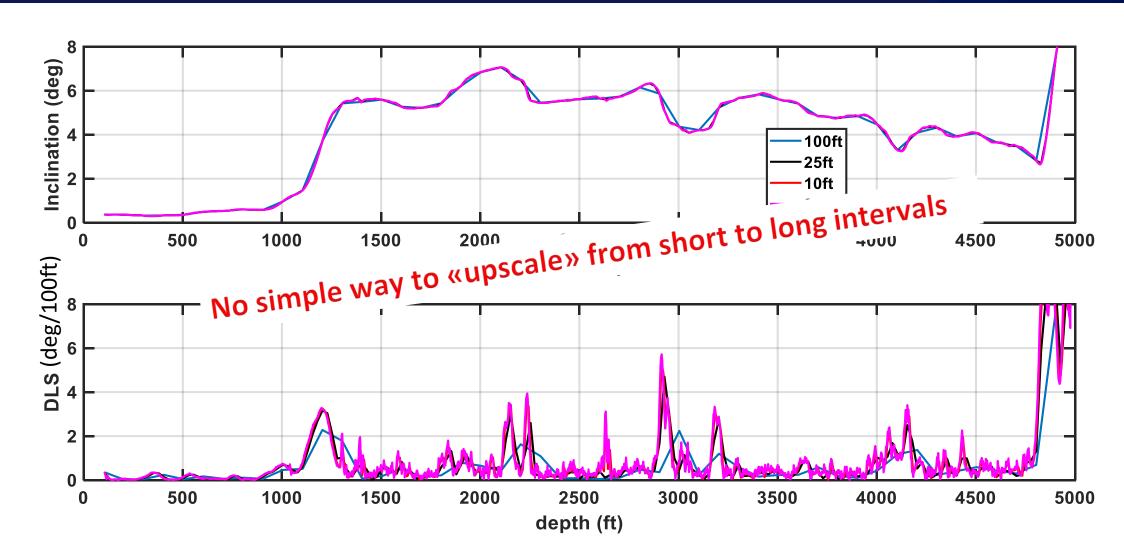


It is based on only two survey points



Dogleg Severity and high-density data





High-density data & DLS



- Drilling or post-drilling surveys at 100 ft. intervals, and derived DLS based on that data, may not adequately describe the deviation and trajectory of the wellbore
- High density survey data provides more information to help understand the wellbore trajectory and quantify the wellbore tortuosity
- The source of the survey, tubular and survey tool, cannot be ignored
- How easy is to get high-density data? and
- If DLS is not sufficient to characterize the trajectory, what is?

High-density data



- Post-drilling
 - Continuous gyro 1990's
 - RSS trajectory control systems 2000's
- Real-time while drilling
 - Single-axis continuous inclination azimuth 2000's
 - RSS trajectory control systems 2010's
 - Six-axis continuous inclination and azimuth –
 2020's

Database (based on 25K ft well)

- MD, Inc and Azi every 100 ft 4KB
- MD, Inc and Azi every 1 ft 314KB
- 10-sec standard definition(480p) TikTok video

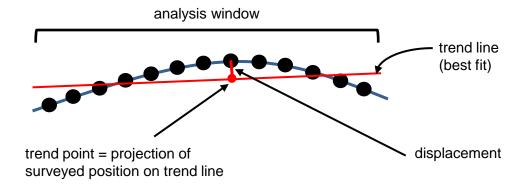
3MB

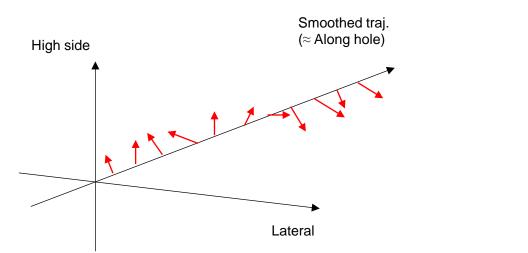
- 1000 ft LWD run ~1GB

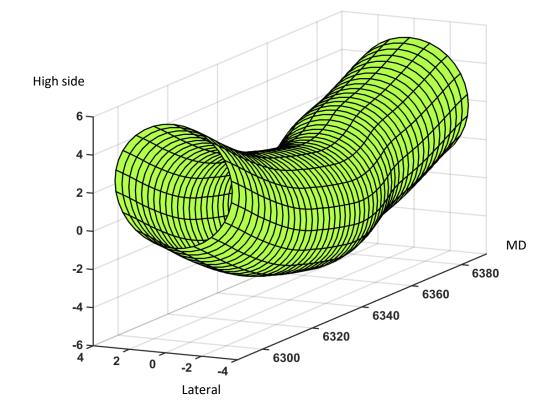
Electrical Submersible Pumps (ESP) placement



• 1 \sim 3 ft high density data, converted to 3D position coordinates, allows a more details analysis than DLS



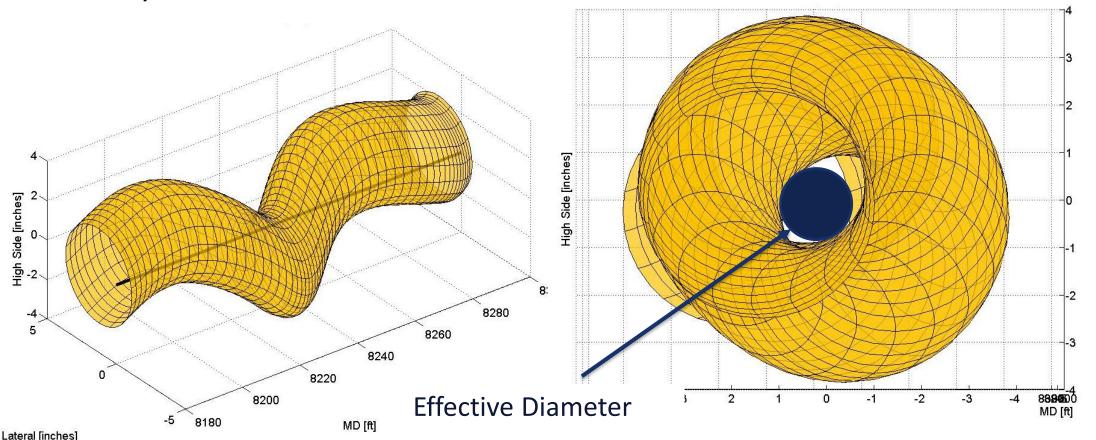




Electrical Submersible Pumps (ESP) placement



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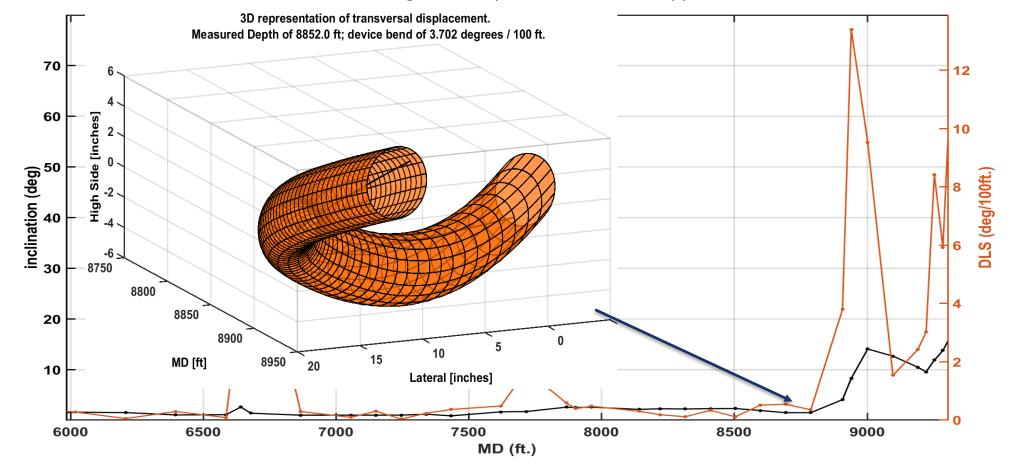


0.5

ESP placement

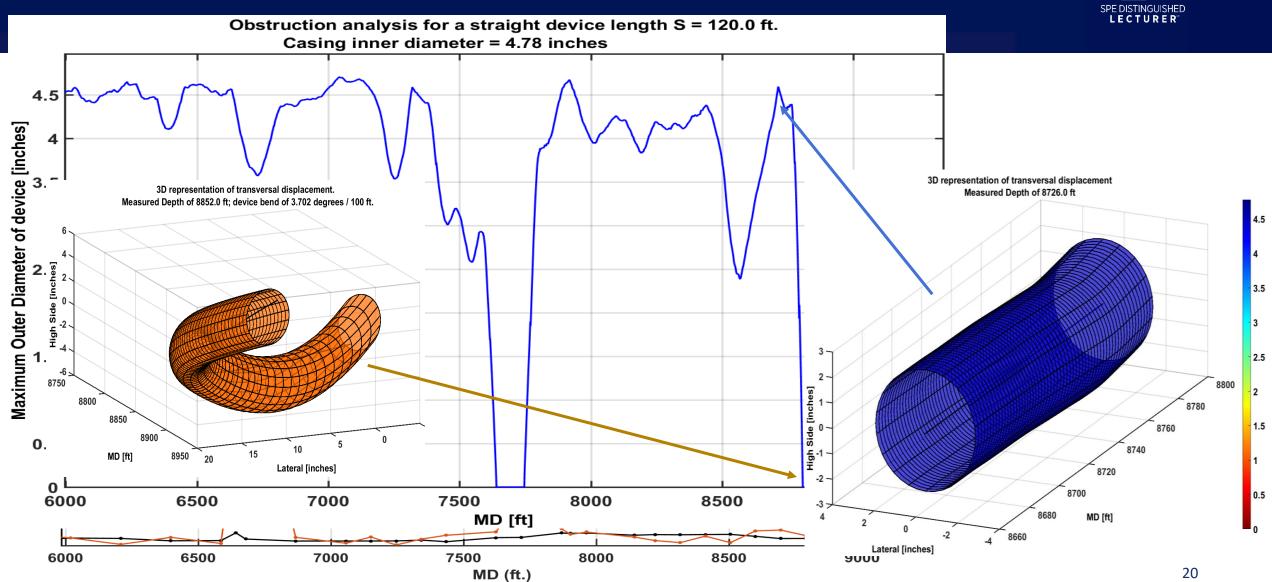


- Background: Unconventional well, ESP to be installed for artificial lift; SPE 185140
 - Based on DLS, a 120 ft long ESP was placed at 8792 ft approx. cost 200K USD



ESP placement

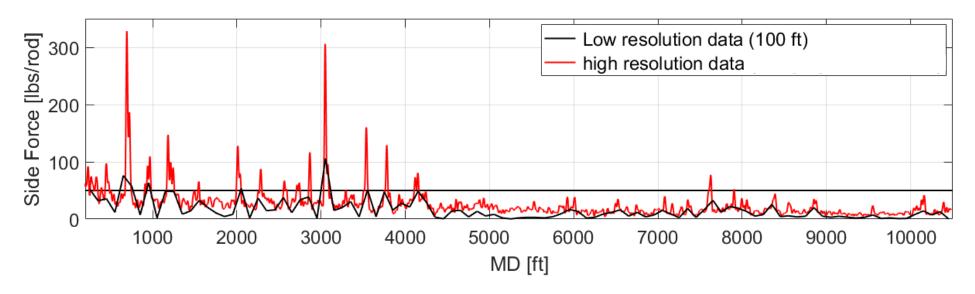




Rod pumps



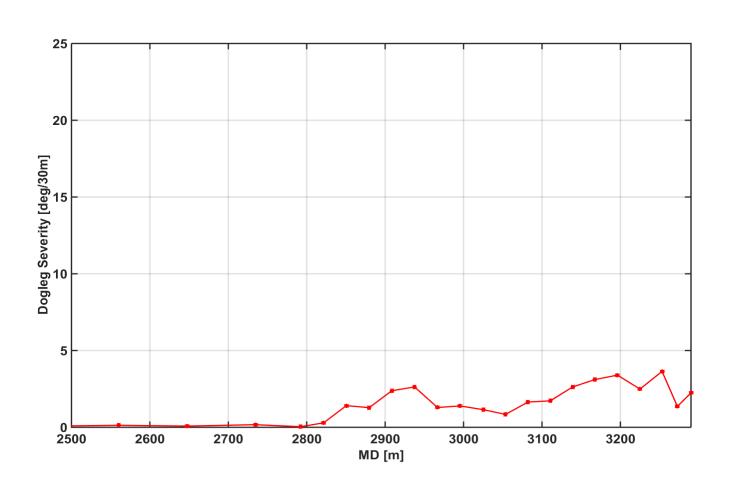
 The main concern is associated tubing and rod erosion → side forces are estimated, and mitigation actions are driven by the magnitude of the force; SPE 190935



- Side forces from low and high resolution data differ significantly
- Low resolution data misses some small-scale bending which results in lower calculated side forces and a recommendation of fewer guides

Casing Running





- The 9% in casing hang up at 3,264m and could not go any further.
- High density shows the quality (or lack of) of the well
- Several meters of casing had to be abandoned.
- 6.5M USD cost

Casing Running

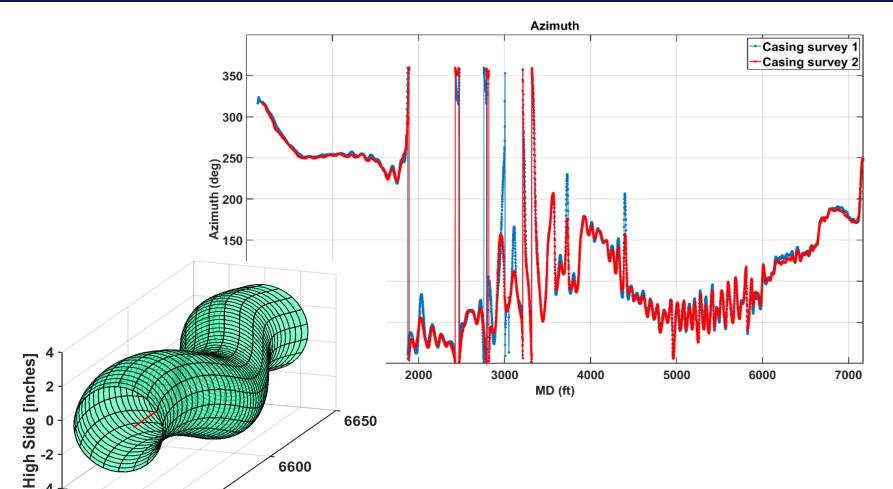
6600

6550

Lateral [inches]

MD [ft]

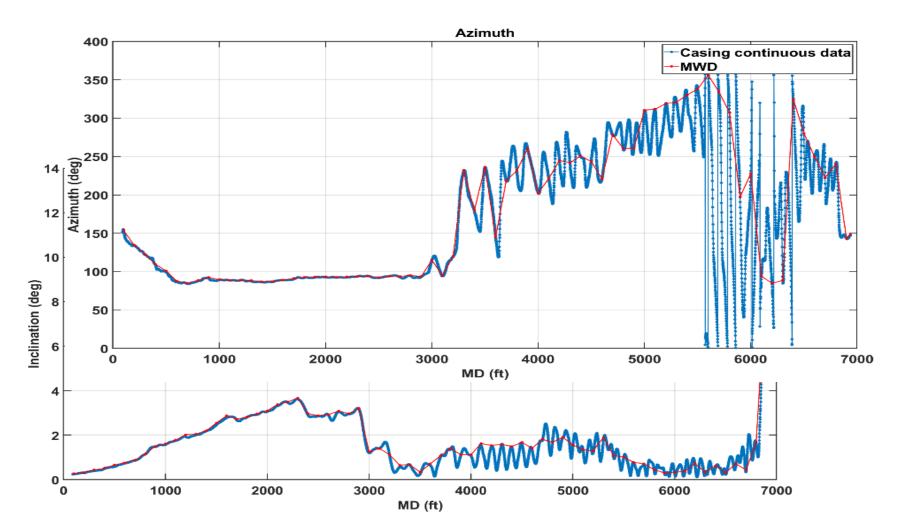




- First high-density casing run shows significant buckling
- The operator wanted to know if pulling the casing in tension will fix the problem
- The casing was pulled 28in (2M lbs) and a second high density survey was run

Casing Running

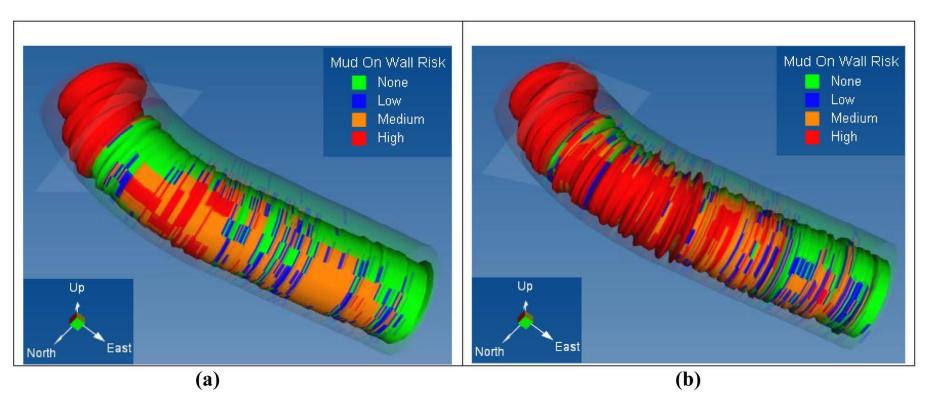




- Issues with completion resulted in running a high-density casing gyro
- Significant helical buckling is seen in inclination and azimuth
- Standard procedure was to push the casing down to section TD
- Drilling of the vertical section and casing running procedures have been updated

Cementing – mud removal

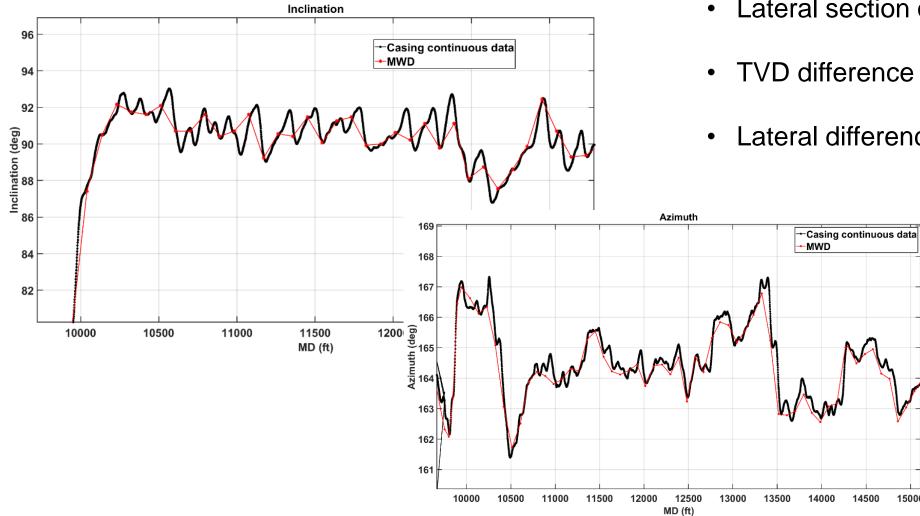




Mud removal simulation of the same wellbore using static MWD (a) and high resolution MWD (b) – SPE 194101.

Wellbore Placement





- Lateral section of an unconventional well
- TVD difference was 18ft
- Lateral difference was 50ft

Conclusions



High-definition data

- Smoother well paths and reduction in TVD and lateral errors
- Improvements to torque and drag models, mud removal and cementing
- Identification of problematic areas for running casing

- Identification of issues with casing
- Identification of best placement of ESPs
- Allows high fidelity calculation of side forces for rod-guide placement
- Reduction in TVD and lateral errors

more profoundly



The survey data is a key aspect of the lifecycle of the well and the field

- Drilling
- Completion
- Production
- Maintenance

- Enhanced Recovery
- Decommission and Abandonment
- Re-purposing

The survey data is a company asset

Request and use high density survey data – DLS should only be used for planning!

Acknowledgement - Thanks



- SPE DL Committee for opportunity
- My family for the encouragement
- My colleagues for the very valuable feedback
- SLB for supporting this effort





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