# High Angle GWD90™ Experience

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# Gyro While Drilling (GWD™)

- » North Seeking gyro sensors located in the BHA
- » Utilizes mud pulse, E.M. telemetry or wired pipe to transmit survey information to surface
- » Initially run to replace wireline gyro single shot, orientations and steering services
- » Originally limited to about 20° inc.





#### **GWD™** Evolution



2002 **GWD**™ **2008**GWD with EM Telemetry

2011

2013 GWD90™

GWD40™

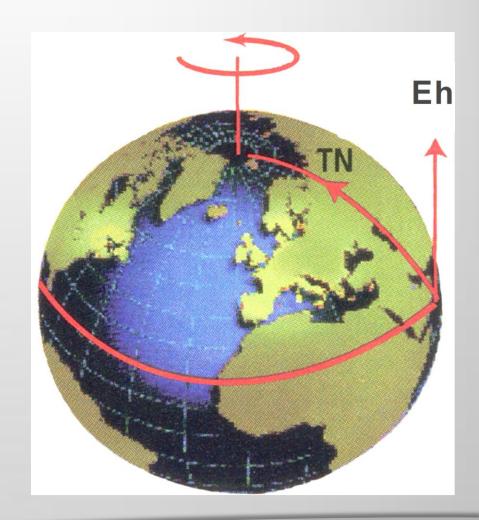
**MXY™** Gyro

GWD70™



### GWD™ – Initially inclination limited

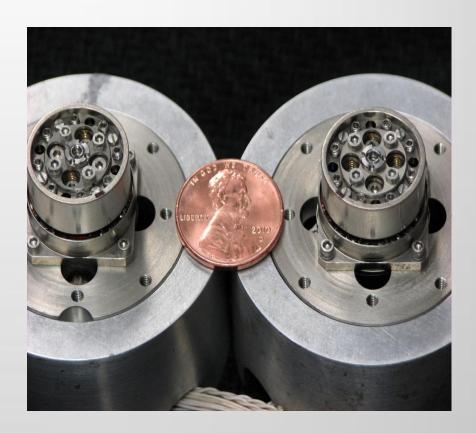
- Increasing inclination moves the sensitive gyro axes away from horizontal component of Earth rate
- Oravity sensitive error terms effect on azimuth measurement becomes more significant as inclination increases





### MXY™ Gyro Sensors

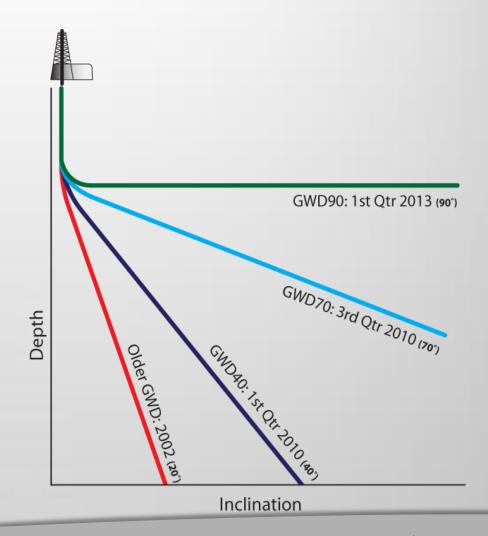
- » First gyro developed and optimized specifically for oilfield applications
- » Larger mass and higher spinning speed resulting in increased sensitivity
- » Improved signal to noise ratio
- » Better bias stability
- » Increased shock tolerance
- » Complete control of system design, manufacture, calibration, deployment and operation





#### Benefits of High Angle GWD™

- » Positional uncertainty reduced by combined data sets real time definitive surveying
- » Real-time gross error detection
- » High inclination close approach drilling
- » Assurance of error models
- » In-hole referencing of magnetic sensors, reducing need for magnetic field monitoring and referencing
- Multi-shot survey on trip out at section TD



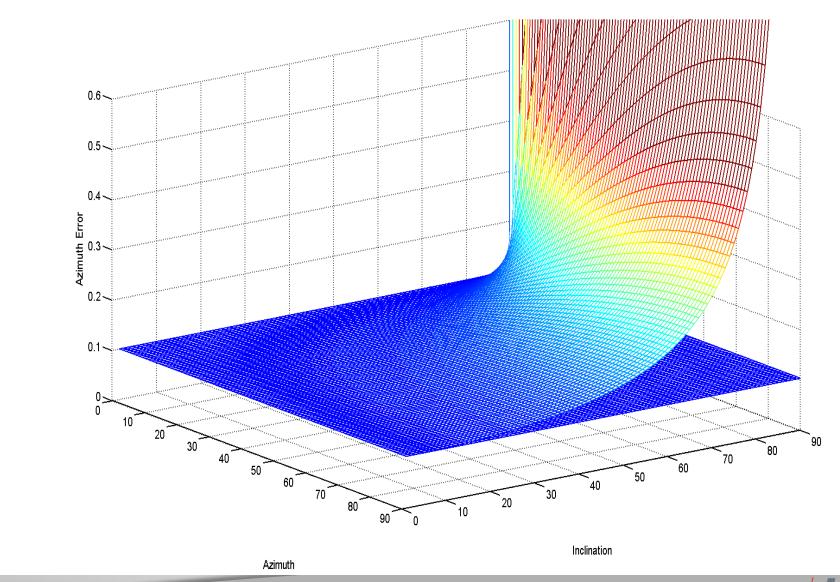


# Going Beyond 70 deg Inc

- » Use of a dual MXY™ sensor array
- » 3 orthogonal axes measuring Earth Rate
- » New mechanization controlling bias in all 3 axes
- » CAP™ system correcting g-sensitive errors in 3 axes
- » Significant reduction in azimuth errors related to high inclination and East/West direction
- » Very robust quality control



#### Random Noise Error



#### Mass Unbalance Error $\Delta Azi \approx \frac{\sin(Azi) \cdot \tan(Inc)}{1}$ $\overline{ER.\cos(lat)}$ 0.45 0.4 0.35 0.3 Azimuth Error 0.25 $\frac{\sin(Azi).\cos(Inc).\sin(Inc)}{\sin(Azi).\cos(Inc)}$ 0.2 $ER.\cos(lat)$ 0.15 0.1 0.05 20 70 50 40 30 Azimuth Inclination



## GWD90™ Run History

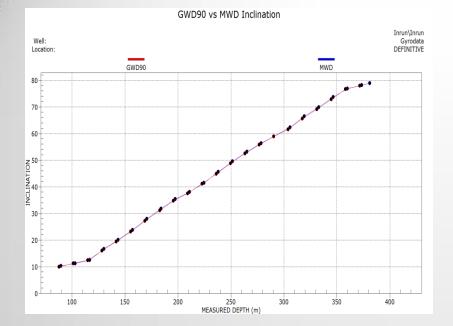
Most wells drilled starting from vertical to 78 degrees of inclination

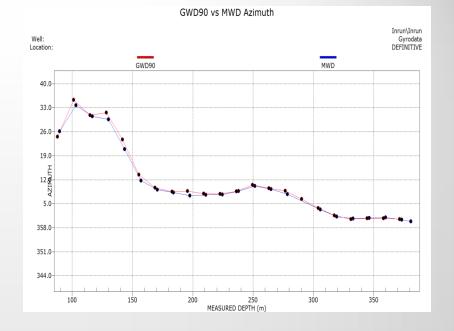
Several over 90 degrees inclination

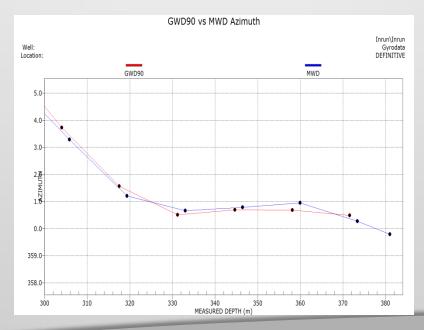
 Well profiles varied from due North/South to due East

Varying latitudes up to 60 degrees

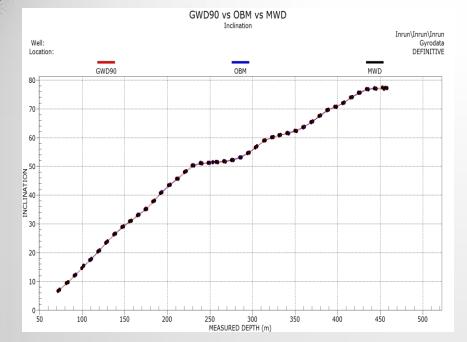


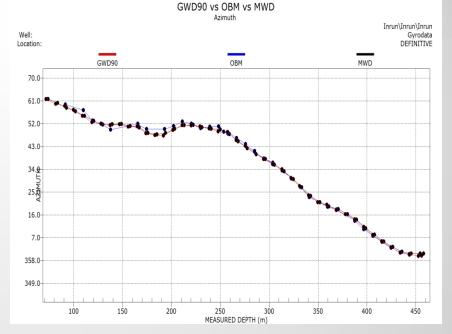


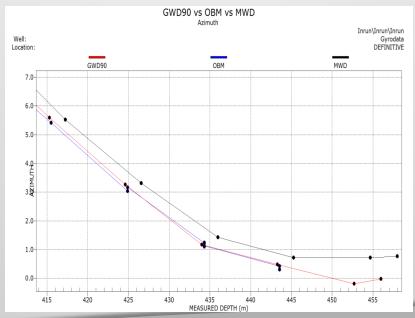




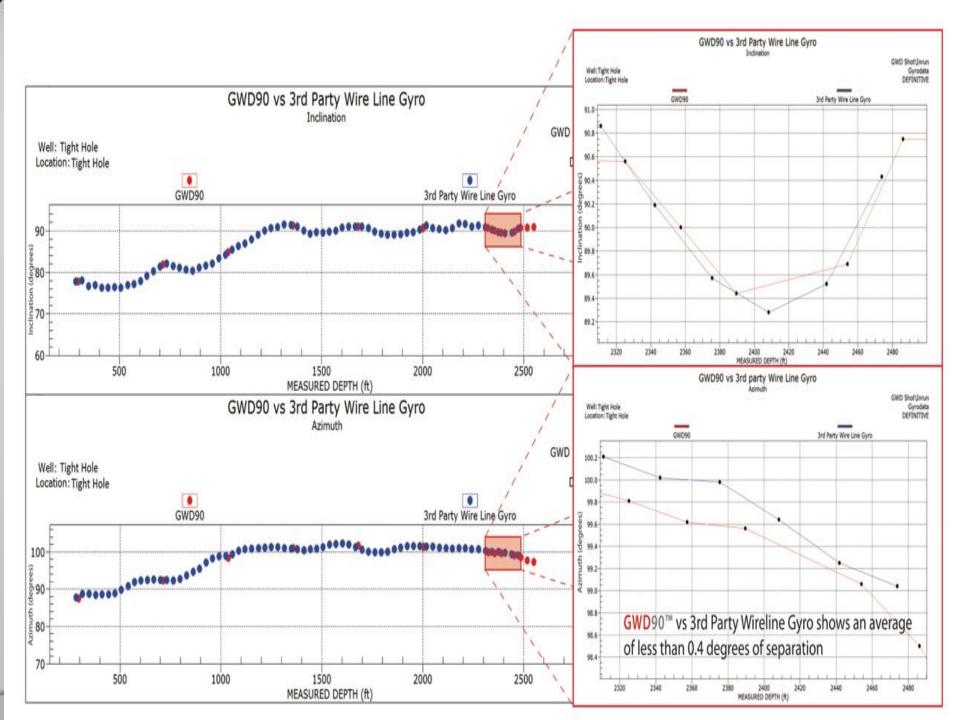




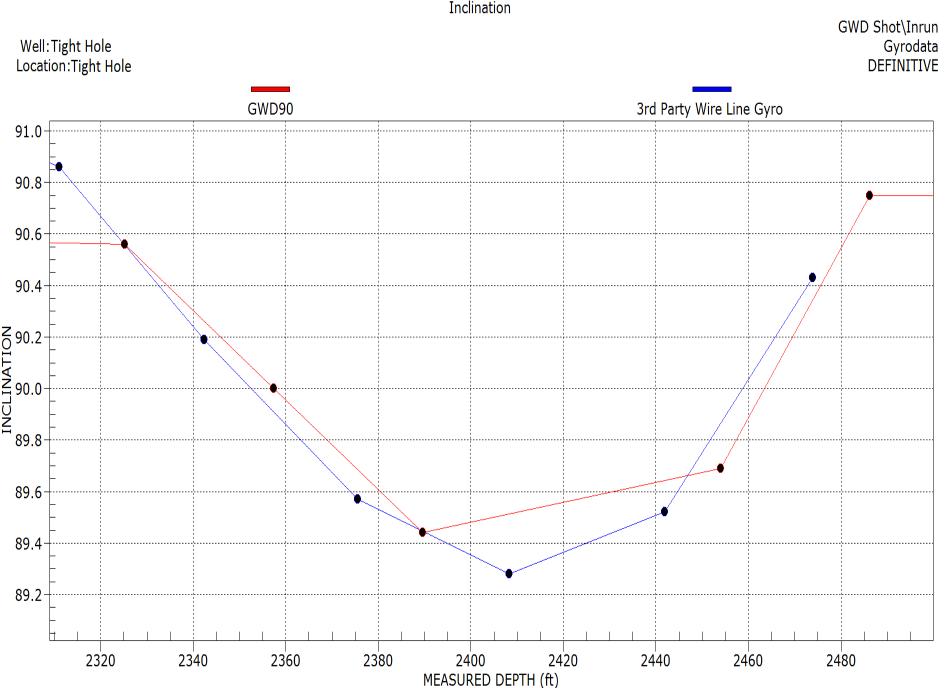




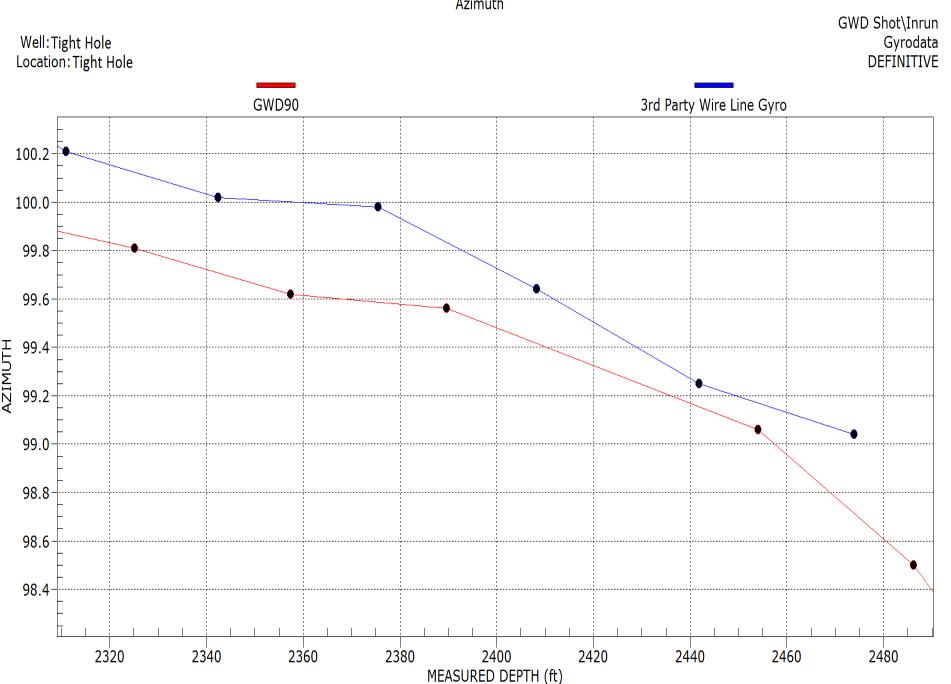




#### GWD90 vs 3rd Party Wire Line Gyro Inclination



#### GWD90 vs 3rd party Wire Line Gyro



# High Angle GWD™ Conclusions

- Azimuth uncertainty reduced at high inclination and E/W directions
- Gross error detection
- Outrun multi-shot data provides definitive surveying information
- In-hole referencing of magnetics
- Field data confirms GWD90™ successful for horizontal applications



# Thank You

