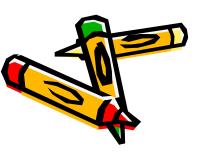
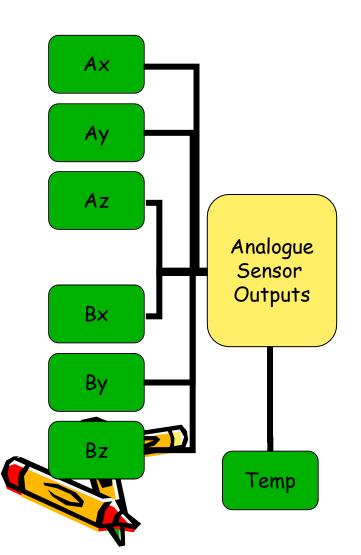


# MWD Objective

 Get downhole Inclination, Azimuth, Toolface and Data Quality to Directional Driller as quickly as possible.

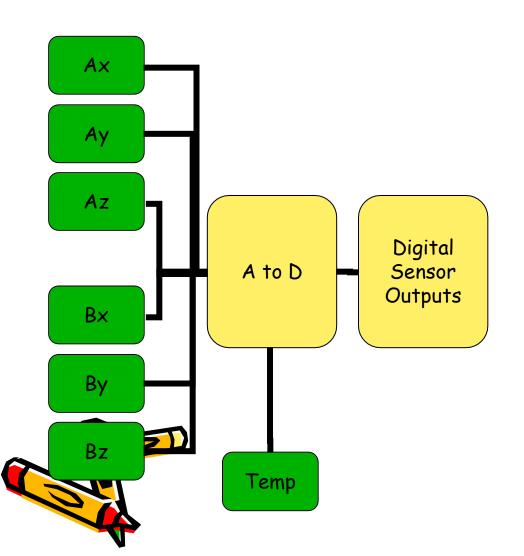


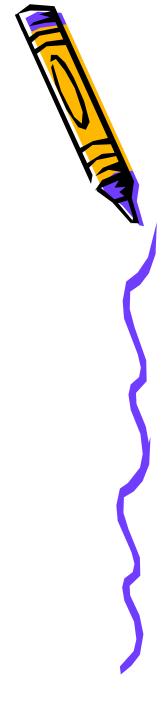
# Analogue Sensors



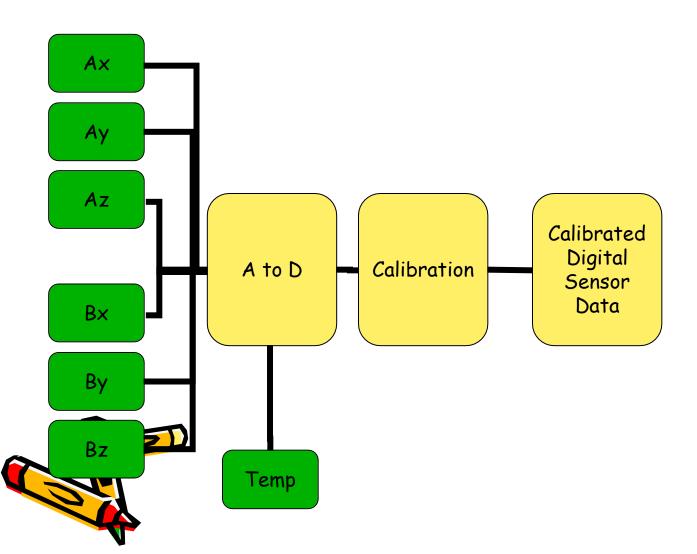


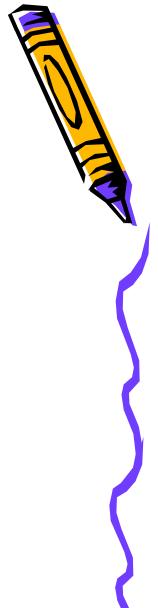
### Real Raw Data



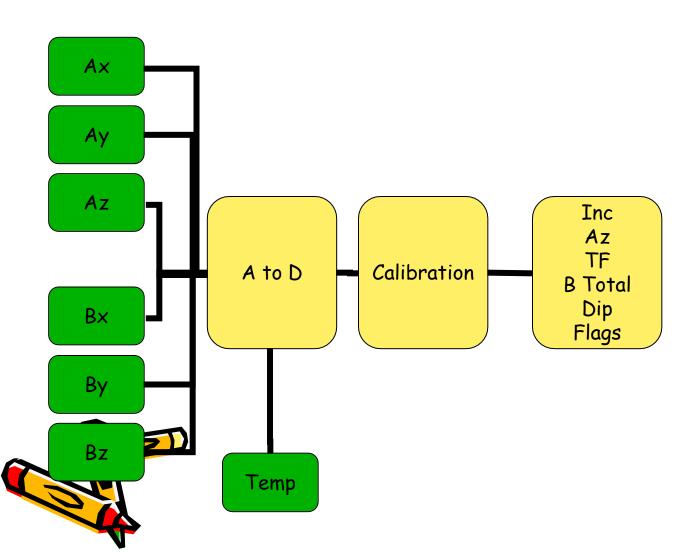


### Raw Data



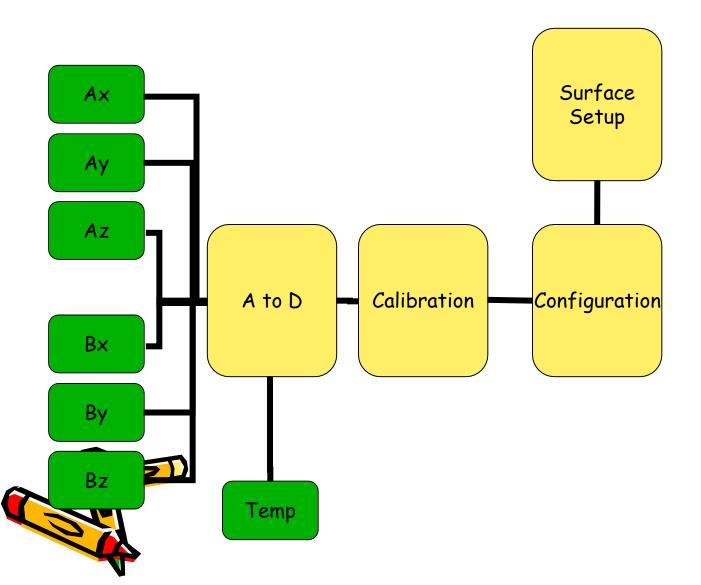


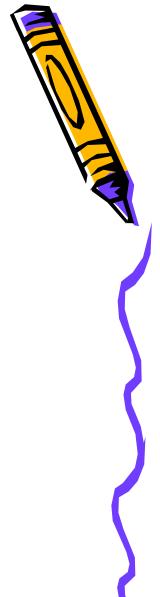
### Calculations





# Surface Setup

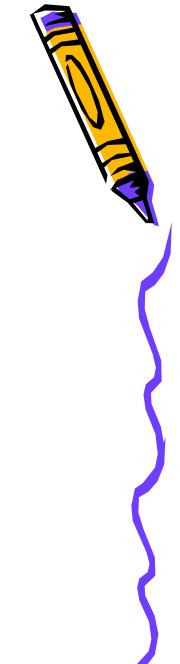




## Minimum Survey

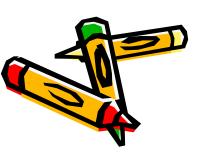
- Inclination
- Azimuth
- · Toolface
- Data Quality Flag

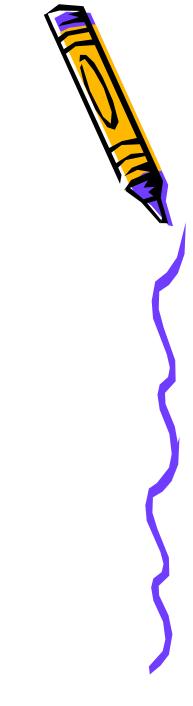




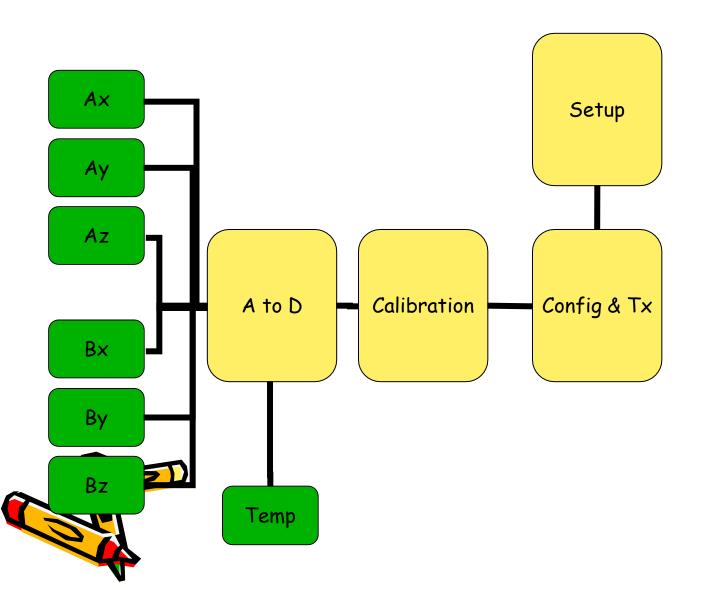
# Long Survey

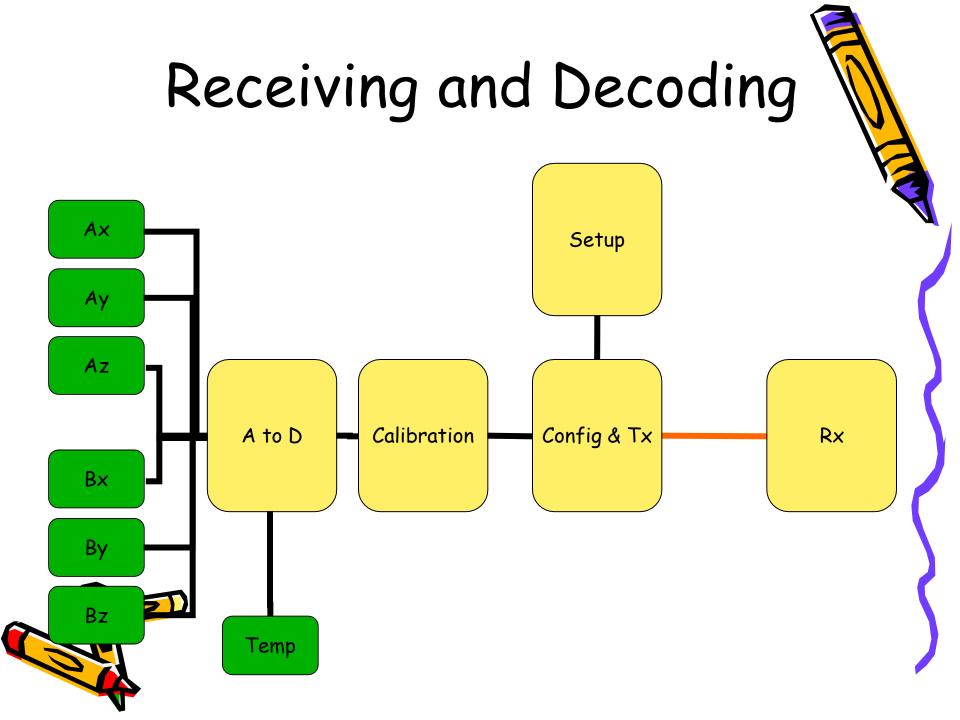
- $\cdot Ax$
- Ay
- · Az
- Bx
- By
- Bz

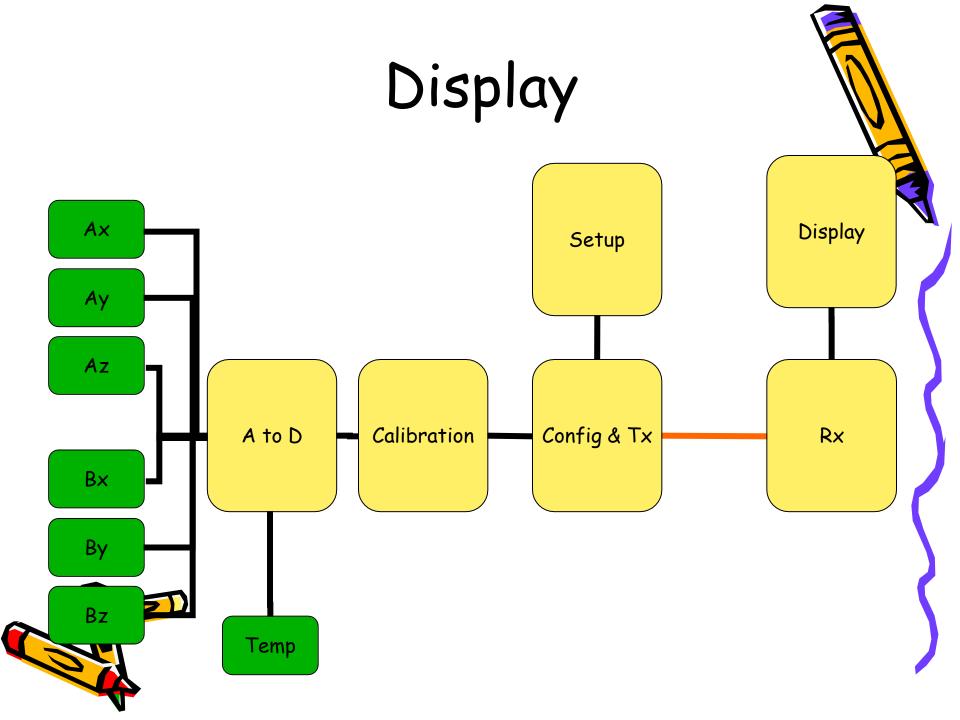


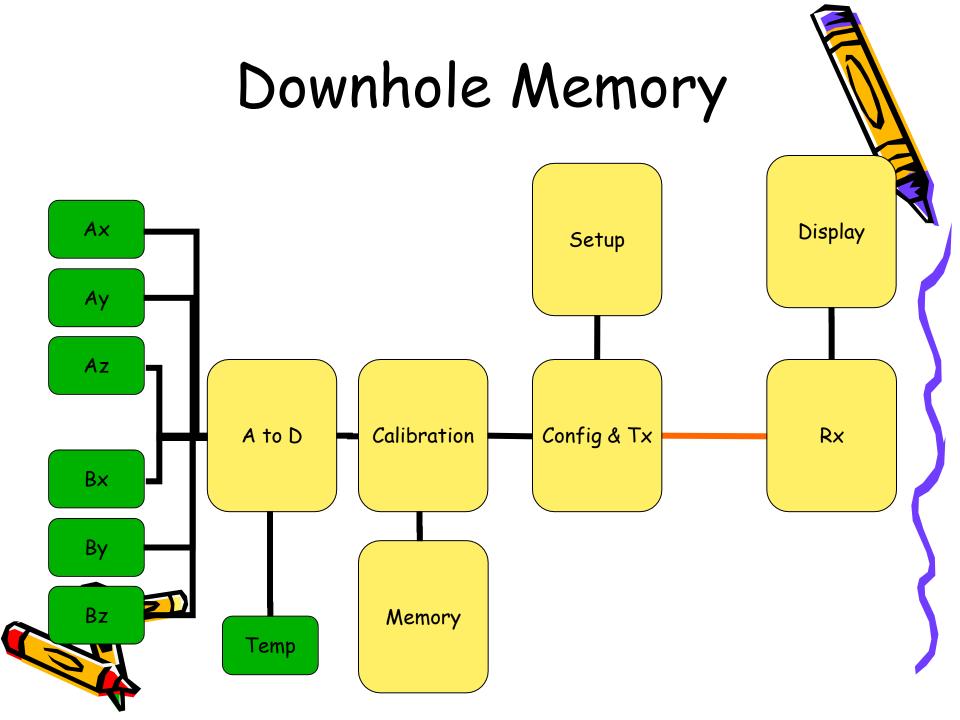


# Encoding and Transmission







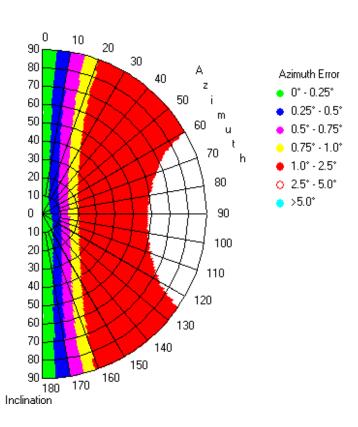


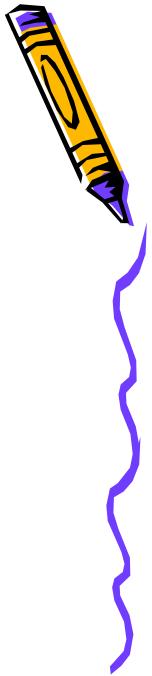
### Basic Issues

- Default Quality Limits Often very large +/-5000 nt on B Total and +/=5 degrees on Dip
- Fail 'good' surveys
- Pass 'bad' surveys
- Hardware modified (Frankentools)
  [Sensors, Electronics, Power Supply]
- Hardware and firmware limited



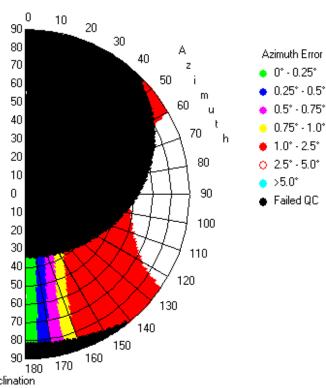
### Expected Azimuth Error

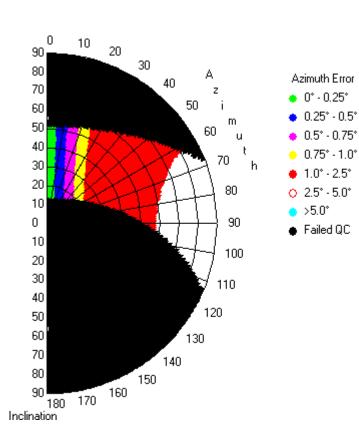


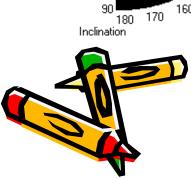




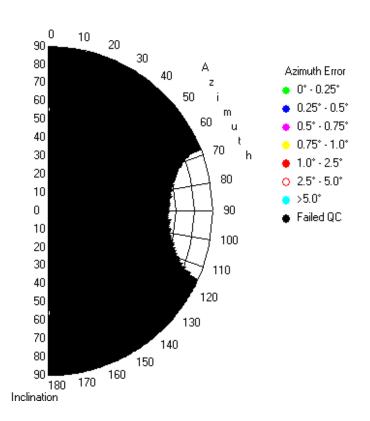
#### B Total and Dip QC Limits







### BTotal.Dip QC Limit

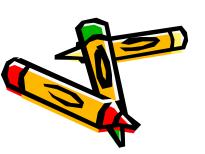


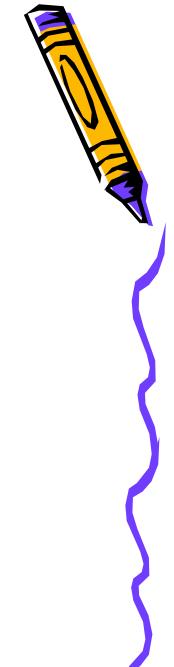




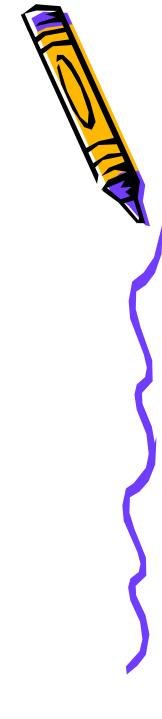
### Advanced Issues

- · Azimuth Correction
- Multi-Station Correction
- Magnetic Mud





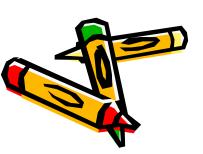
# Any Questions

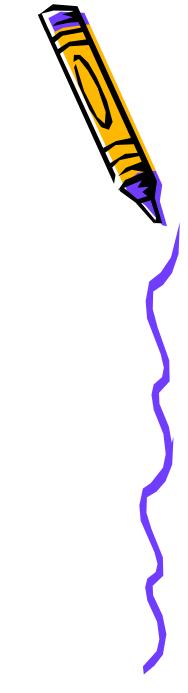




## Magnetic Mud

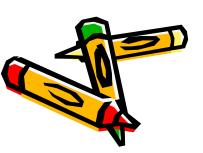
- Many good studies
- · SPE 71400
- · SPE 87169
- SPE 113206
- · SPE 150548
- · SPE 151039

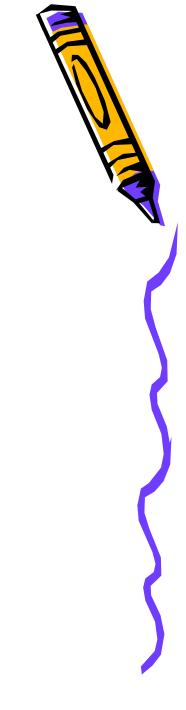




# Magnetic Mud

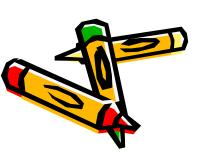
- Repeatable
- · Not Repeatable
- · Consistent
- Not Consistent
- Time dependent
- · Complex

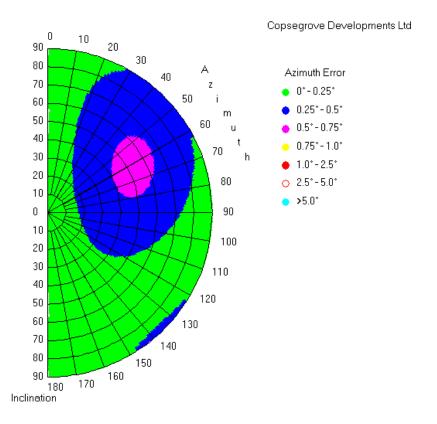


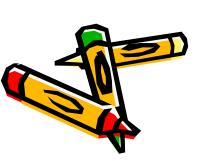


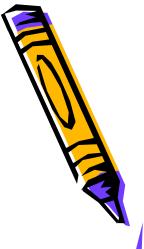
# Effects of Magnetic Mud

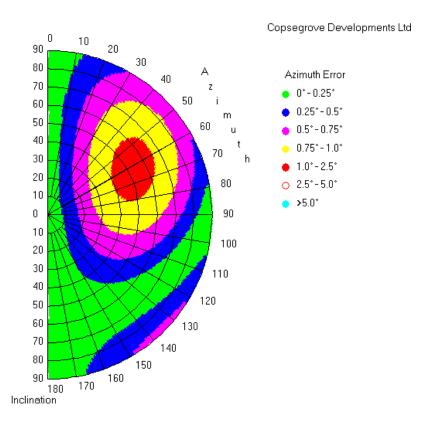
- Looks like Scale Factor reduction on cross-axis magnetometers
- · Pumps-Off Surveys Fail QA/QC
- Pumps-On Surveys Pass QA/QC
- Effects increase with increase in mud weight

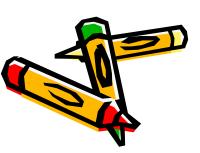


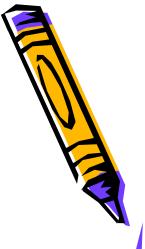


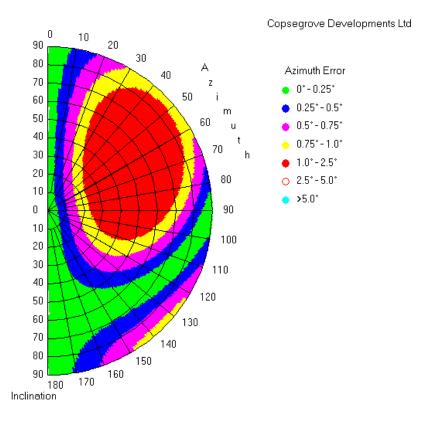




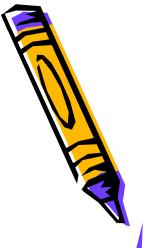


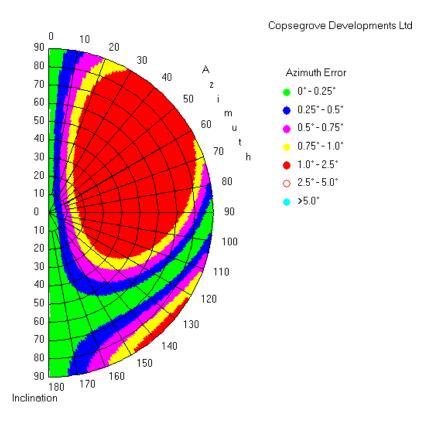


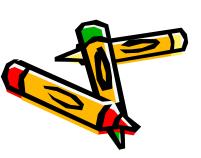


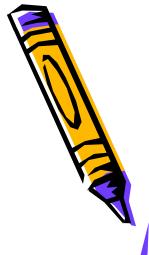


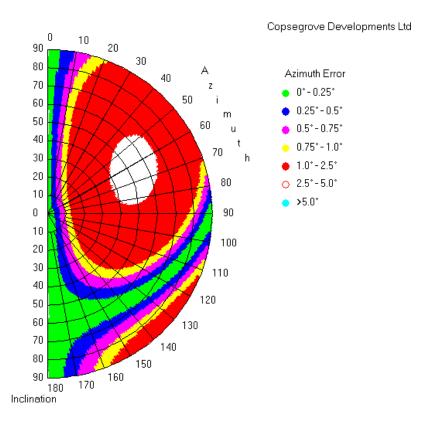






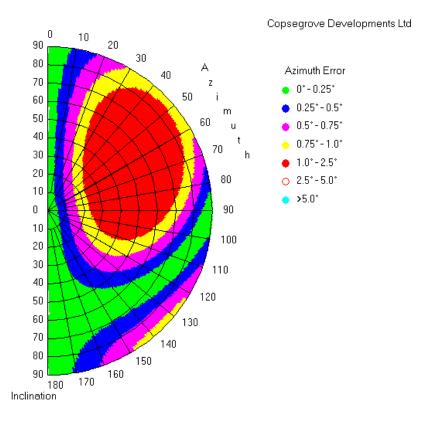




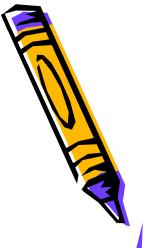




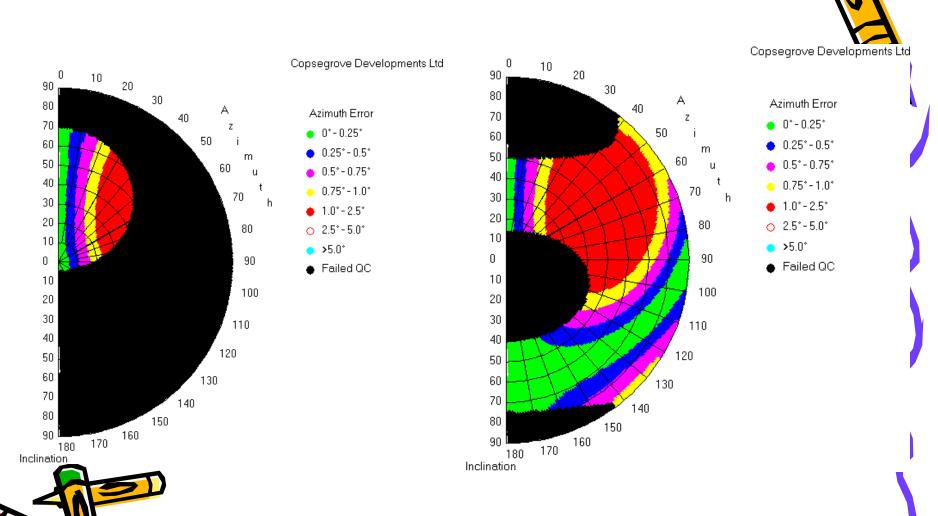




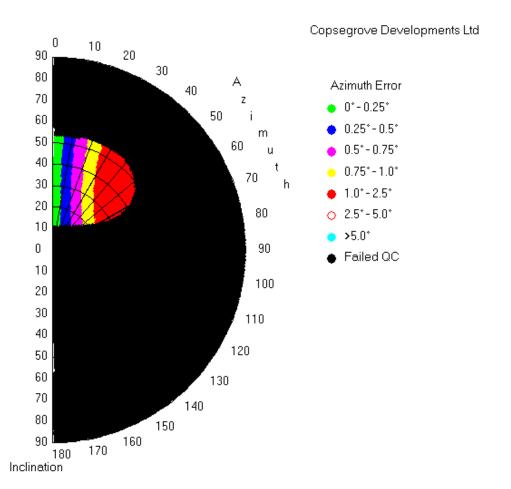




#### B Total and Dip QC Limits



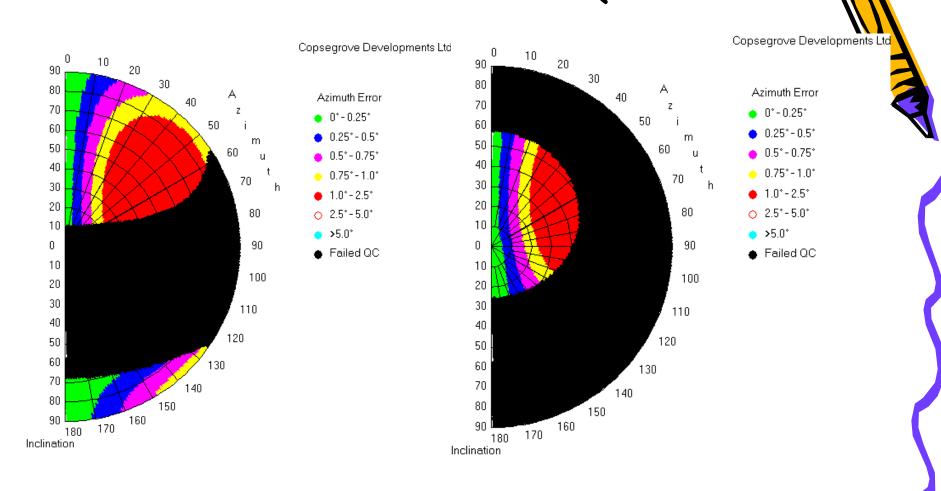
### BTotal.Dip QC Limit







#### B Horizontal & Vertical QC Limits

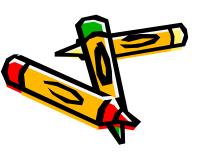


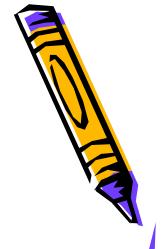


#### QA/QC Results at 60 Deg Azimuth

3% Magnetometer SF Reduction - 60° Azimuth

Inc	BTotal	Dip	BTotal.Dip	BHor	BVert
0	✓	*	*	*	✓
10	✓	×	*	*	✓
20	✓	×	*	*	✓
30	✓	✓	✓	✓	✓
40	✓	✓	✓	✓	✓
50	*	✓	*	✓	×
60	*	✓	*	✓	×
70	*	✓	*	✓	×
80	*	✓	*	✓	×
90	*	✓	×	*	*





#### 5% SF Reduction - North Sea

